

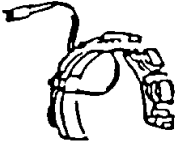


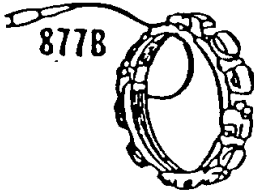







Parts Manual

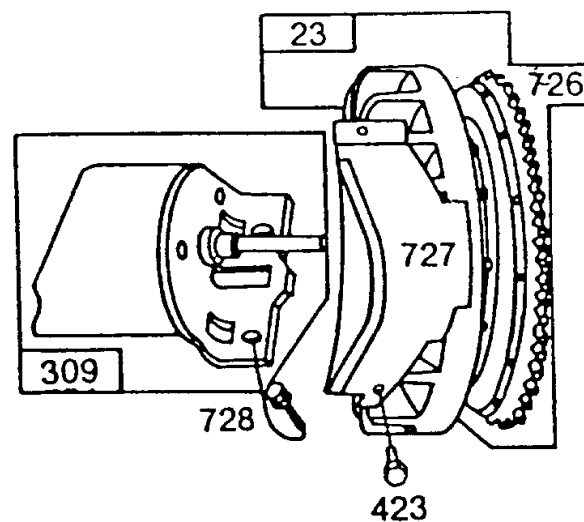
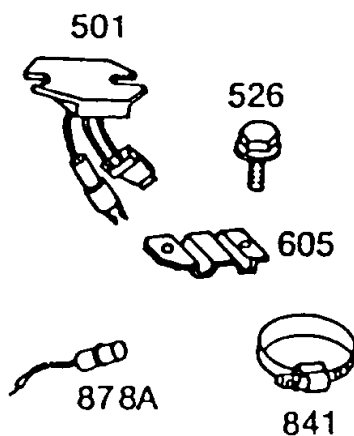
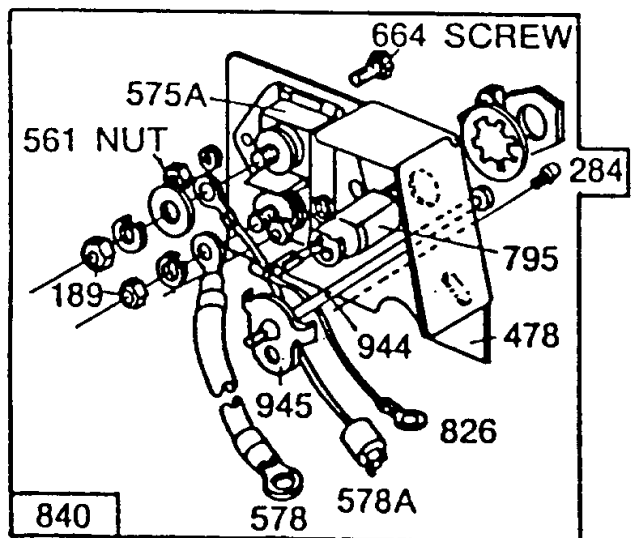
Mfg. No: 254422-0015-02

Model Components	Page
Alternator Chart, Key Panel.....	4
Blower Hsg,Rewind,Screens.....	8
Carb,A/C,Fuel Tank,Primer.....	12
Carburetor Assy,A/C Group.....	18
Cylinder,Mufflers,Piston Grp.....	22
Electric Starter and Chart.....	30
Replacement Engine - US & Canada.....	32

Not For
Reproduction

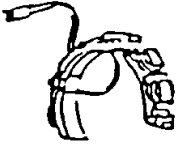


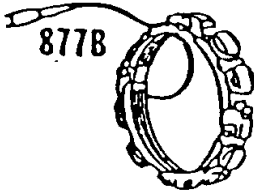





DC ONLY	DUAL CIRCUIT	10 AMP	TRI-CIRCUIT
23	23	23	23
887 877A 	474 877 	474A 	474B 877B 
878A 	878 	878A 	814 
		501 	

NOTE ; All stators use No. 482 Mtg. Screw

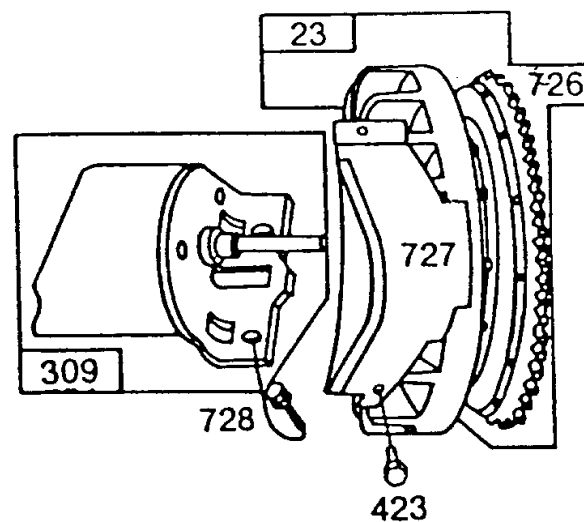
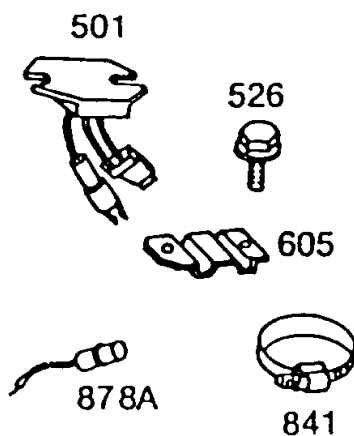
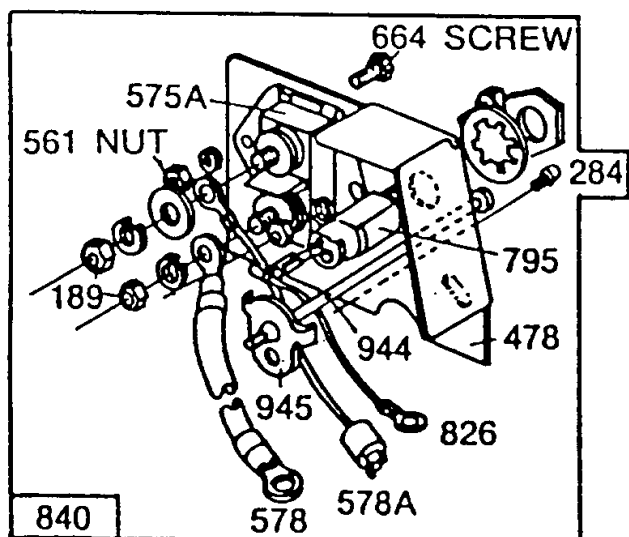


Alternator Chart, Key Panel

REF NO	PART NO	QTY	DESCRIPTION
23	391988		FLYWHEEL -(Plastic Motor Drive)
189	90366		WASHER
284	93572		SCREW -(10-32 X 3/8)
309	394805		MOTOR, Starter -(3 1/16 Housing)
309	399169		MOTOR, Starter -(4 9/16 Housing)
423	93410		SCREW
423	93984		SCREW
474A	393295		ALTERNATOR -(10, 13, or 16 Amp-Depending on Size of Flywheel Magnets) (Regulated)
474B	392595		ALTERNATOR -(Tri Circuit) (9 Amp Regulated)
474	393474		ALTERNATOR -(Dual Circuit)
478	395410		KIT, Panel
501	394890		REGULATOR -(10, 13, or 16 Amp, Depending on Size of Flywheel Magnets)
526	93343		SCREW -(Control Panel)
561	92278		NUT -(Starting Switch)
575A	299139		SWITCH, Starting
578A	393109		WIRE ASSEMBLY -(Starter Switch To Alternator)
578	392683		CABLE, Starter
605	222934		BRACKET, Mounting
664	93415		SCREW -(1/4-20 X 3/4)
726	392134		GEAR, Ring
727	93713		WASHER -To mount Guard
728	93535		SCREW -(5/16-18 X 3/4)
795	392697		SWITCH, Toggle -(Toggle Switch) Uses: 93888 Hex.-Nut
795	392833		SWITCH, Key -Uses: 392832 Key-Ignition Switch
814	392606		HARNESS, Alternator -(Tri Circuit)
826	397674		WIRE, Stop -(Starter Switch to Ground Wire Terminal)
840	395408		KIT, Panel -(Toggle Switch)
840	395409		KIT, Panel -(Key Switch)
841	393514		CLAMP
877B	393537		WIRE/CONNECTOR, Alternator -(Tri Circuit) (9 Amp)
877A	393814		WIRE/CONNECTOR, Alternator -(10 Amp Regulated)
877	393456		WIRE/CONNECTOR, Alternator
878A	393422		WIRE ASSEMBLY -(Dc Only)
878	393362		HARNESS, Alternator -(Dual Circuit)

DC ONLY	DUAL CIRCUIT	10 AMP	TRI-CIRCUIT
23	23	23	23
887 877A 	474 877 	474A 	474B 877B 
878A 	878 	878A 	814 
		501 	

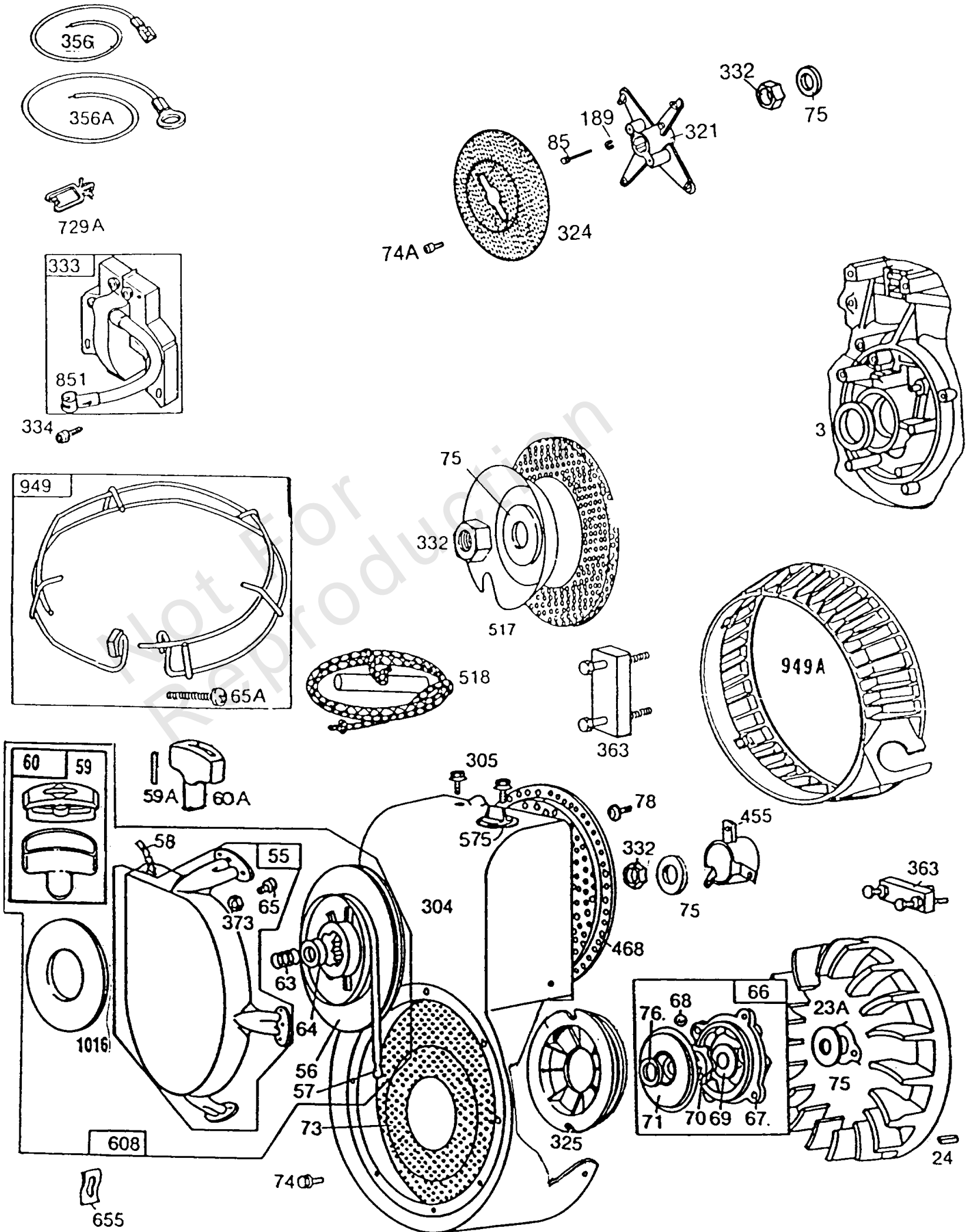
NOTE ; All stators use No. 482 Mtg. Screw



Alternator Chart, Key Panel

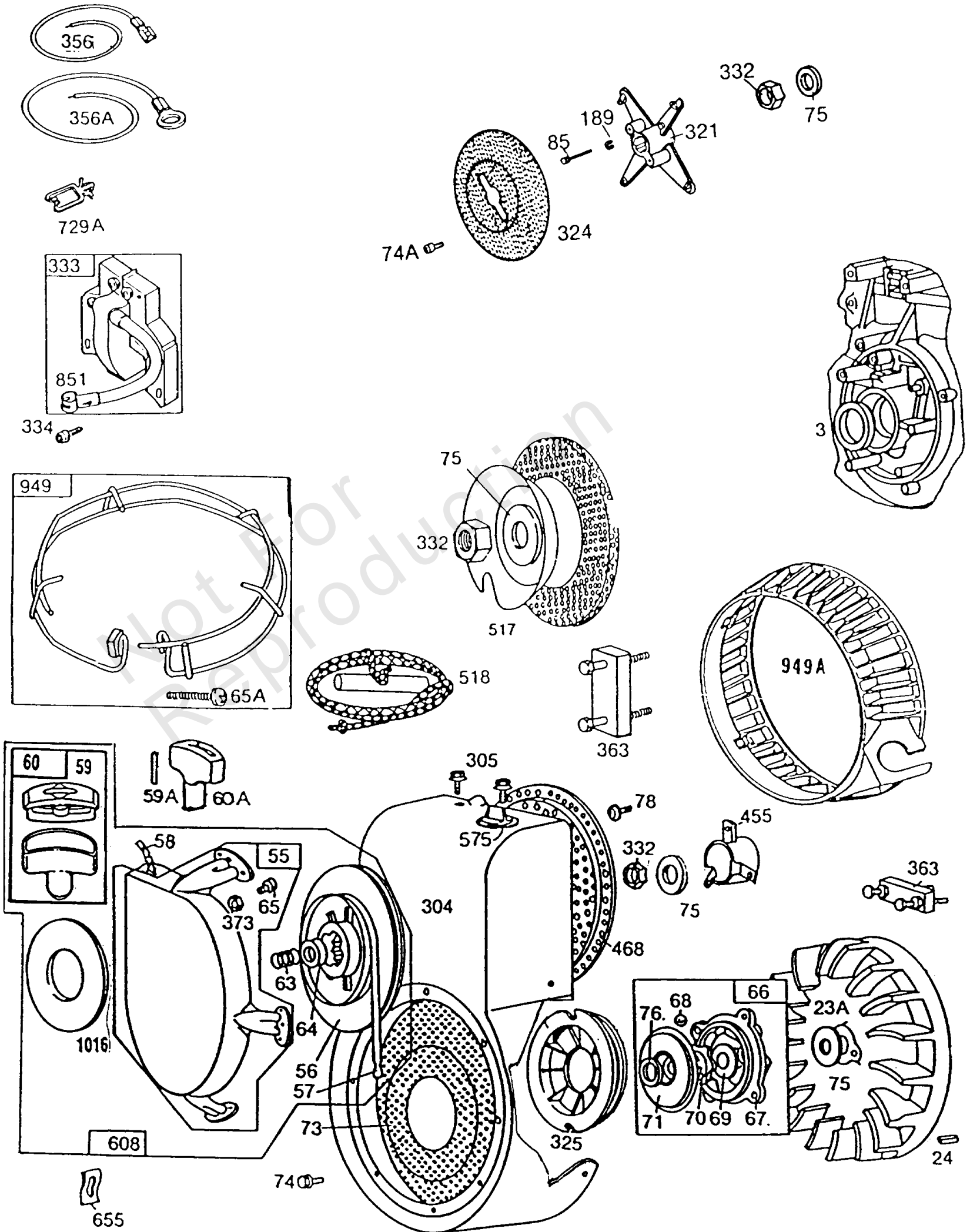
REF NO	PART NO	QTY	DESCRIPTION
887	391529		ALTERNATOR -(DC Only)
944	94003		SCREW -(3 5/8 Housing)
945	223159		BRACKET, Starter Motor

Not For Reproduction



Blower Hsg,Rewind,Screens

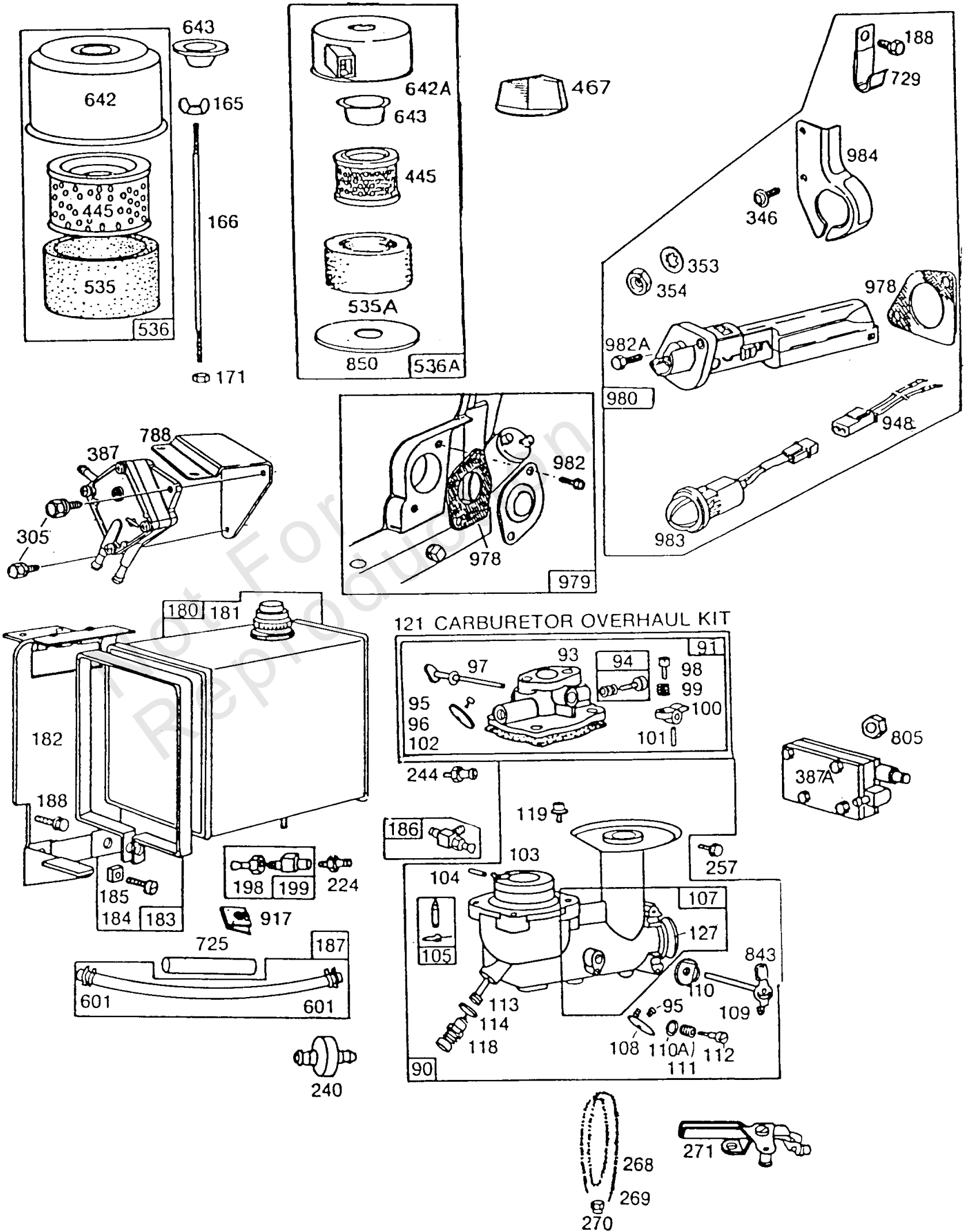
REF NO	PART NO	QTY	DESCRIPTION
3	391086		SEAL, Oil -(Magneto Side)
23A	392157		FLYWHEEL -(Rope And Rewind Starter)
24	222698		KEY, Flywheel
55	393576		HOUSING, Rewind Starter
56	295871		PULLEY, Starter -(63 Rope)
57	490179		SPRING-REWIND STR
58	66884		ROPE, Starter -(Cut To Required Length)
59A	230228		PIN, Starter Grip
59	490653		INSERT, Grip
60A	66728		GRIP, Starter Rope
60	490652		GRIP-STARTER ROPE
63	260414		SPRING, Ratchet
64	230543		ADAPTER, Ratchet Spring
65A	94124		SCREW
65	93067		SCREW -(3/8)
66	399671		CLUTCH-STARTER -(Uses Rubber Coated Retainer Washer-Ref. 71)
67	394897		HOUSING, Clutch
68	63770		BALL, Clutch
70	298799		RATCHET, Clutch -(engine W/Ring Gear on FW equipped for Elec Start)
71	221653		WASHER
71	394506		COVER, Ratchet -(Rubber Coated)
73	221796		SCREEN, Rotating
74A	93805		SCREW
74	93042		SCREW
75	220865		WASHER -(Heavy Flywheel)
76	68238		SEAL, Ratchet
78	93805		SCREW
85	91386		SCREW -(2)
189	90366		WASHER
304	398595		HOUSING, Blower
305	93158		SCREW -(1/4-20 X 5/8)
321	212159		FAN, Booster
324	222754		SCREEN, Rotating
325	280457		PULLEY, Rope Starter
332	92284		NUT -(Flywheel)
333	398811		ARMATURE, Magneto -(Magneton Ignition)
334	93381		SCREW
356A	298693		WIRE, Stop -(Cut To Required Length)
356	398874		WIRE, Stop
363	19203		PULLER, Flywheel
455	222561		CUP, Flywheel



Blower Hsg,Rewind,Screens

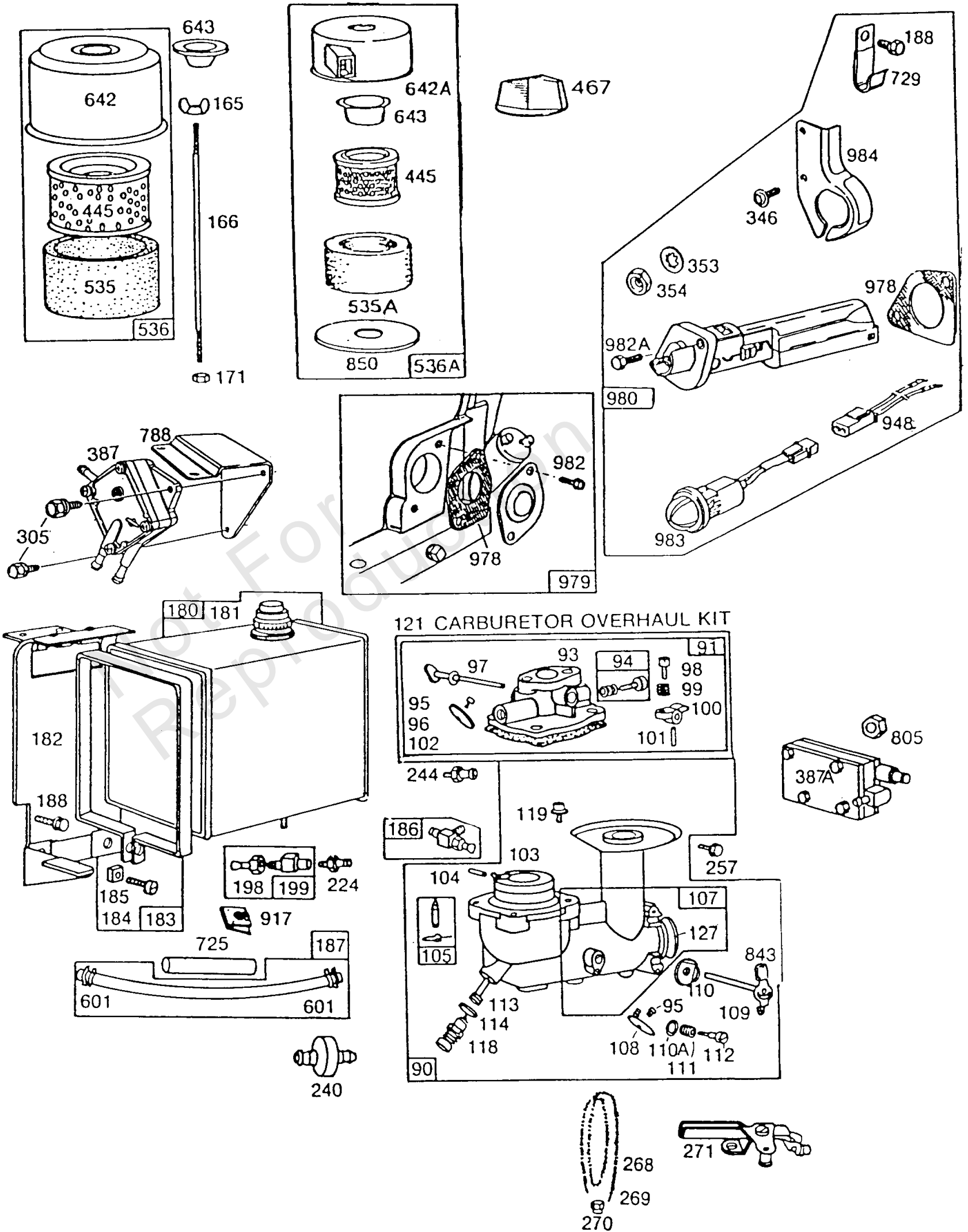
REF NO	PART NO	QTY	DESCRIPTION
468	222562		SCREEN, Rotating
517	295423		PULLEY, Rope Starter
518	69932		GRIP, Starter Rope
575	396691		SWITCH, Rotary -(Mechanical Governor)
608	390391		STARTER, Rewind
655	222598		ANCHOR, Rewind Spring -(Stamped Rewind Housing)
729A	280590		CLIP, Wire
851	221798		TERMINAL, Spark Plug
949A	280685		GUARD, Rewind
949	396581		GUARD, Rewind
1016	490817		SPACER-REWIND -(Rewind)

Not For Reproduction



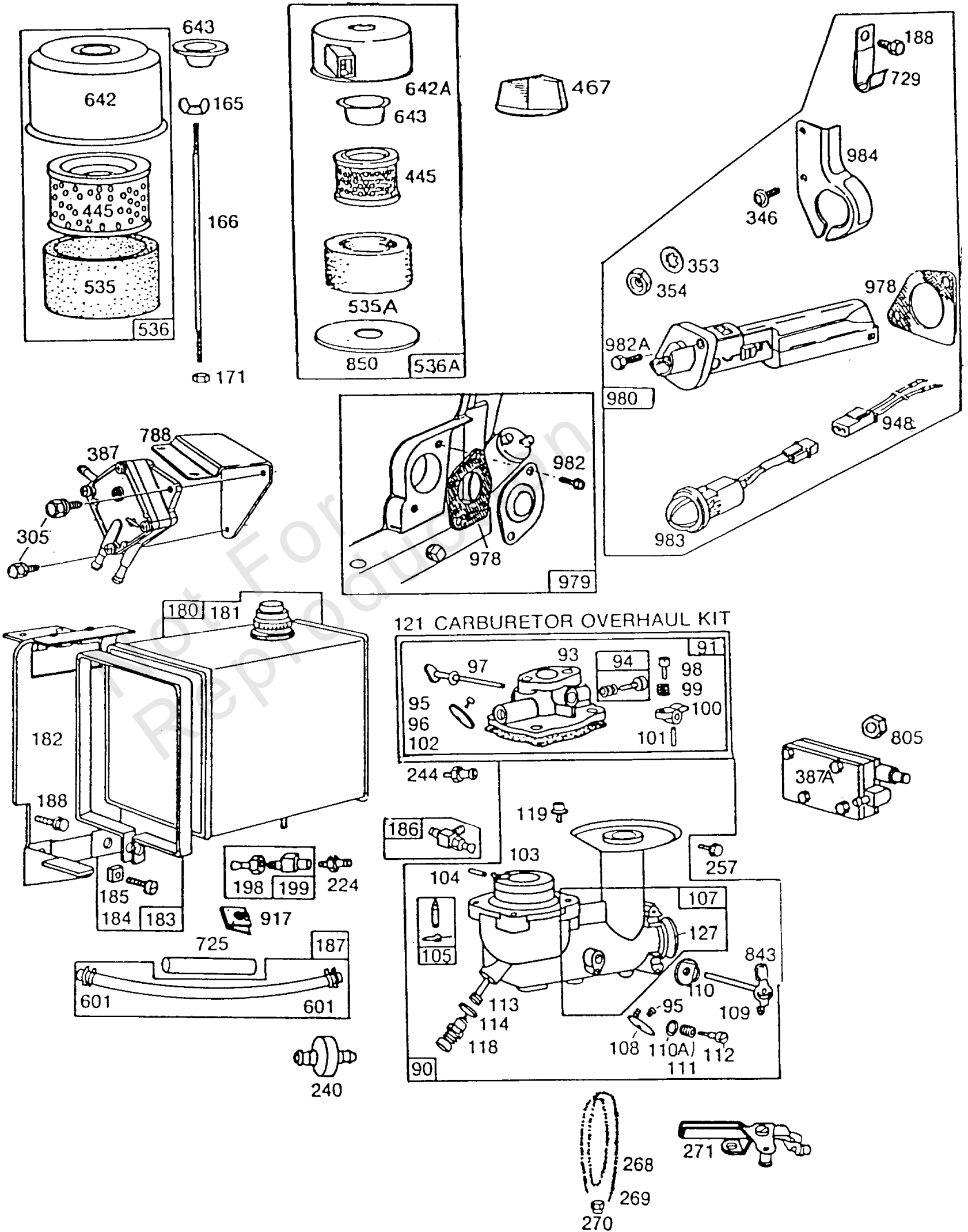
Carb,A/C,Fuel Tank,Primer

REF NO	PART NO	QTY	DESCRIPTION
90	392587		CARBURETOR -(Manual Choke)
91	391833		BODY, Upper Carburetor
93	23108		BUSHING, Throttle Shaft
94	292681		VALVE, Idle Mixture -Included In Carburetor Overhaul Kit-Part No. 394989
95	93499		SCREW -(Throttle Valve)
96	221939		VALVE, Throttle
97	391596		SHAFT, Throttle
98	91920		SCREW -(8-32 X 5/8)
99	26157		SPRING, Compression
100	212904		STOP, Throttle
101	93043		PIN, Shaft
102	270268		GASKET, Carburetor Body -Included In Gasket Set-Part No. 391834 Included In Carburetor Overhaul Kit- Part No. 394989
103	298514		FLOAT, Carburetor
104	230896		PIN, Float Hinge -Included In Carburetor Overhaul Kit-Part No. 394989
105	394681		KIT, Needle/Seat -(Gravity Feed)
105	394682		KIT, Needle/Seat -(Gravity Feed) Order 394683 for Fuel Pump Applications.
107	391829		BODY, Lower Carburetor
108	391836		VALVE, Choke
109	391583		SHAFT, Choke
110A	62899		WASHER -(Thermostat)
110	222712		WASHER
111	26155		SPRING, Friction
112	23123		SCREW
113	394730		NOZZLE, Carburetor -(Labeled B) Included In Carburetor Overhaul Kit-Part No. 394989
114	68667		WASHER -(Viton Seat) Included In Carburetor Overhaul Kit-Part No. 394989
118	99525		VALVE, High Speed -Included In Carburetor Overhaul Kit-Part No. 394989
119	94152		SCREW -(Upper To Lower Carburetor Body)
121	394989		KIT, Carburetor Overhaul
127	221747		PLUG, Welch -Included In Carburetor Overhaul Kit-Part No. 394989
165	93453		NUT
166	231007		STUD -(Air Cleaner)
171	92129		NUT -(1/4-28)
180	291488		TANK, Fuel -(6 Quart)
181	392305		CAP, Fuel Tank -(Metal)
182	222827		BRACKET, Fuel Tank
183	291490		STRAP, Fuel Tank -(6 Quart)
184	91257		SCREW -(1/4-20 X 1-1/2)



Carb,A/C,Fuel Tank,Primer

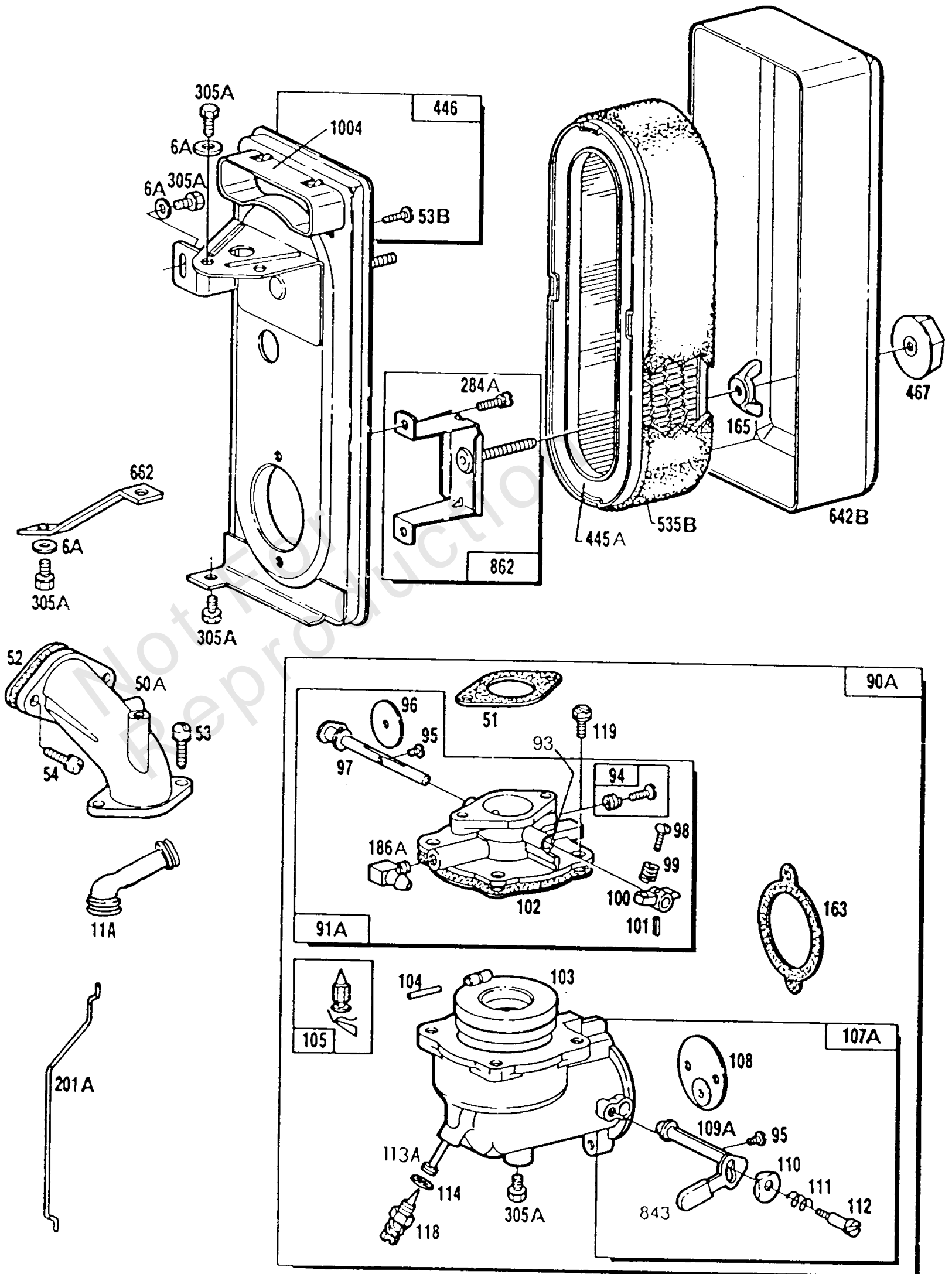
REF NO	PART NO	QTY	DESCRIPTION
185	90970		NUT -(1/4-20)
186	390303		OUTLET, Tank
187	296004		LINE, Fuel -(Cut To Required Length)
187	393815		HOSE, Vacuum -(Cylinder To Impulse Pump)(Cut To Required Length)
188	93535		SCREW -(5/16-18 X 3/4)
198	293934		VALVE, Fuel Shut Off
199	297563		OUTLET, Tank
224	93067		SCREW -(3/8)
240	298090		FILTER, Fuel
240	394358		FILTER, Fuel -(Fuel Pump)
244	230318		CONNECTOR, Hose
257	93543		SCREW -(10-32 X 3/8)
268	65616		CASING, Control Wire -(Cut To Required Length)
269	26633		WIRE, Control -(Cut To Required Length) If longer wire is required, specify length in inches; if shorter wire is needed, Order No. 26633 and cut to required length.
270	63426		NUT -(Control Wire Casing)
271	290568		LEVER, Control
305	93158		SCREW -(1/4-20 X 5/8)
346	93705		SCREW -(8-32 X 3/8)
353	92791		WASHER
354	90576		NUT -(Ground Terminal)
387A	390665		PUMP, Fuel
387A	223610		BRACKET, Fuel Pump
387	491922		PUMP, Fuel
445	393957		FILTER, A/C Cartridge
467	212706		KNOB, Choke Shaft
535A	271794		FILTER, Air Cleaner Foam
535	270782		FILTER, Air Cleaner Foam
536A	399810		CLEANER, Air
536	391063		CLEANER, Air
601	93053		CLAMP, Hose -(Green)
642A	398462		COVER, Air Cleaner
642	222271		COVER, Air Cleaner
643	222272		RETAINER, Air Filter
725	222175		SHIELD, Heat
729	223528		CLIP -(Retainer)
788	224123		BRACKET, Fuel Pump
805	231001		NUT
843	280149		SLEEVE, Lever
850	271793		GASKET, Air Cleaner
917	223271		VALVE, Handle Shutoff



Carb,A/C,Fuel Tank,Primer

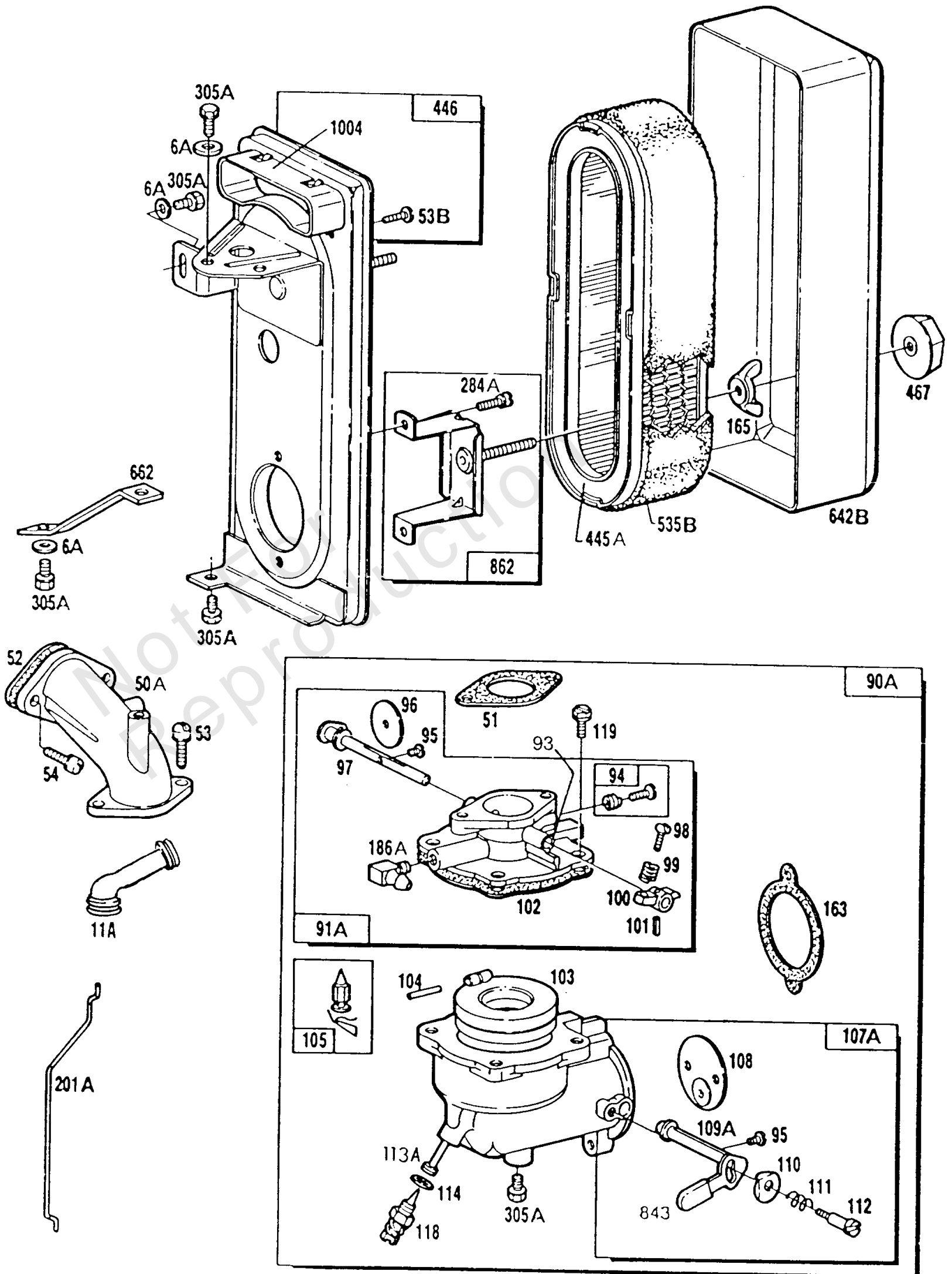
REF NO	PART NO	QTY	DESCRIPTION
948	398661		HARNES, Wiring
978	271736		GASKET, Oil Guard -(Oil Guard)
979	398194		COVER, Oil Guard
980	398182		KIT, Oil Gard
982A	94146		SCREW -(Oil Guard)
982	94139		SCREW -(Oil Guard)
983	398660		LIGHT, Indicator -(Mounting With Light Bracket)
984	223773		BRACKET, Oil Guard Light

Not For Reproduction



Carburetor Assy,A/C Group

REF NO	PART NO	QTY	DESCRIPTION
6A	62199		WASHER
11A	280717		TUBE, Breather
50A	213208		MANIFOLD, Intake
51	270267		GASKET, Intake -Included In Gasket Set-Part No. 391834 Included In Carburetor Overhaul Kit- Part No. 394989
52	270872		GASKET, Intake -Included In Gasket Set-Part No. 391834 Included In Carburetor Overhaul Kit- Part No. 394989
53B	94073		SCREW
53	93415		SCREW -(1/4-20 X 3/4)
54	93208		SCREW -(Intake Manifold)
90A	491525		CARBURETOR
91A	491527		BODY, Upper Carburetor
93	23108		BUSHING, Throttle Shaft
94	292681		VALVE, Idle Mixture -Included In Carburetor Overhaul Kit-Part No. 394989
95	93499		SCREW -(Throttle Valve)
96	221939		VALVE, Throttle
97	391596		SHAFT, Throttle
98	91920		SCREW -(8-32 X 5/8)
99	26157		SPRING, Compression
100	212904		STOP, Throttle
101	93043		PIN, Shaft
102	270268		GASKET, Carburetor Body -Included In Gasket Set-Part No. 391834 Included In Carburetor Overhaul Kit- Part No. 394989
103	298514		FLOAT, Carburetor
104	230896		PIN, Float Hinge -Included In Carburetor Overhaul Kit-Part No. 394989
105	394681		KIT, Needle/Seat -(Gravity Feed)
105	394682		KIT, Needle/Seat -(Gravity Feed) Order 394683 for Fuel Pump Applications.
107A	490422		BODY, Lower Carburetor
108	391836		VALVE, Choke
109A	490068		SHAFT, Choke
110	222712		WASHER
111	26155		SPRING, Friction
112	23123		SCREW
113A	490493		NOZZLE, Carburetor
114	68667		WASHER -(Viton Seat) Included In Carburetor Overhaul Kit-Part No. 394989
118	99525		VALVE, High Speed -Included In Carburetor Overhaul Kit-Part No. 394989
119	94152		SCREW -(Upper To Lower Carburetor Body)
163	271910		GASKET, Air Cleaner
165	93453		NUT
186A	67218		CONNECTOR, Hose
201A	262307		LINK, Throttle
284A	94271		SCREW



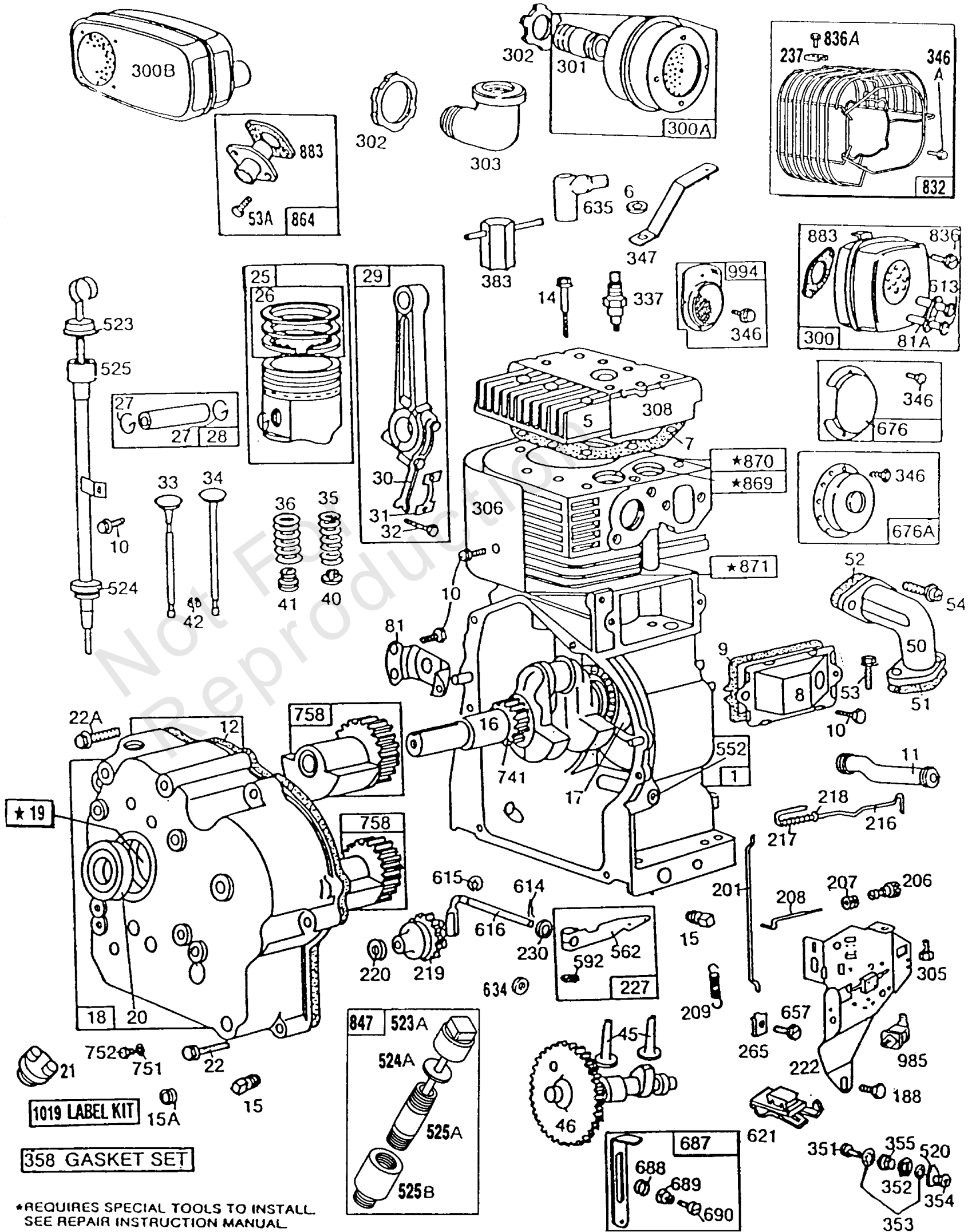
Carburetor Assy,A/C Group

REF NO	PART NO	QTY	DESCRIPTION
305A	93559		SCREW -(Tank) (Fuel Tank)
445A	399968		FILTER, A/C Cartridge
446	490430		BASE, Air Cleaner
467	212706		KNOB, Choke Shaft
535B	271939		FILTER, A/C Cartridge
642B	223751		COVER, Air Cleaner
662	223820		BRACKET, Support
843	280149		SLEEVE, Lever
862	490431		STRAP/STUD, Air Cleaner Mounting
1004	280718		DUCT, Air

Not For Reproduction

Cylinder,Mufflers,Piston Grp

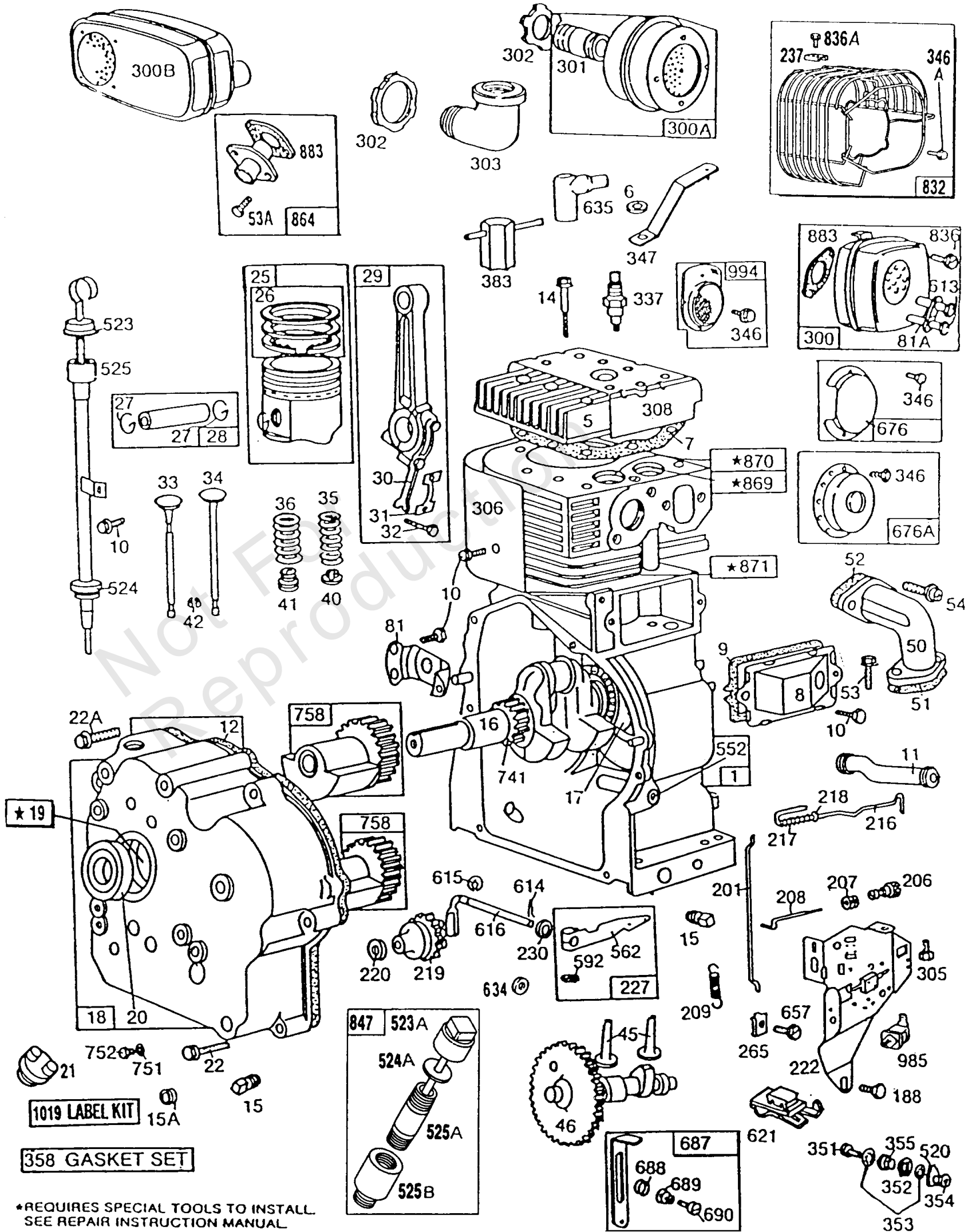
REF NO	PART NO	QTY	DESCRIPTION
1	394656		CYLINDER ASSEMBLY
5	212914		HEAD, Cylinder
6	22963		WASHER
7	271866		GASKET, Cylinder Head -Included In Gasket Set-Part No. 391834
8	391575		BREATHER ASSEMBLY
9	27803		GASKET, Rocker Cover -Included In Gasket Set-Part No. 391834
10	93394		SCREW
11	280112		TUBE, Breather
12	270857		GASKET, Crankcase -(.005) Included In Gasket Set-Part No. 391834
12	270858		GASKET, Crankcase -(.009) Included In Gasket Set-Part No. 391834
12	271704		GASKET, Crankcase -(1/64) Included In Gasket Set-Part No. 391834
14	93723		SCREW -(3)
14	93781		STUD -(3 15/16)
15A	93418		PLUG, Oil Drain -(Flush)
15	91084		PLUG, Oil Drain -(3/8)
15	92738		PLUG, Oil Drain -Use one on Engines with OIL GARD or Equipped for.
16	262080		CRANKSHAFT -To Replace Crankshaft Gear Key, Order Part No. 94196
17	291667		BEARING, Ball
18	398563		COVER, Crankcase
19	231180		KIT, Bushing/Seal -(PTO Side)
20	291675		SEAL, Oil -(Crankcase Cover)
22A	93764		SCREW -(Crankcase Cover)(Position 6)
22	93585		SCREW -(Crankcase Cover)
22	93730		STUD
25	394661		PISTON ASSEMBLY -(Standard)
25	394662		PISTON ASSEMBLY -(.010 Oversize)
25	394663		PISTON ASSEMBLY -(.020 Oversize)
25	394664		PISTON ASSEMBLY -(.030 Oversize)
26	391781		SET, Ring -(.010 Oversize)
26	391782		SET, Ring -(.020 Oversize)
26	391783		SET, Ring -(.030 Oversize)
26	392331		SET, Ring -(Standard)
26	394665		SET, Ring -(Standard)
27	260924		LOCK, Piston Pin



*REQUIRES SPECIAL TOOLS TO INSTALL. SEE REPAIR INSTRUCTION MANUAL

Cylinder,Mufflers,Piston Grp

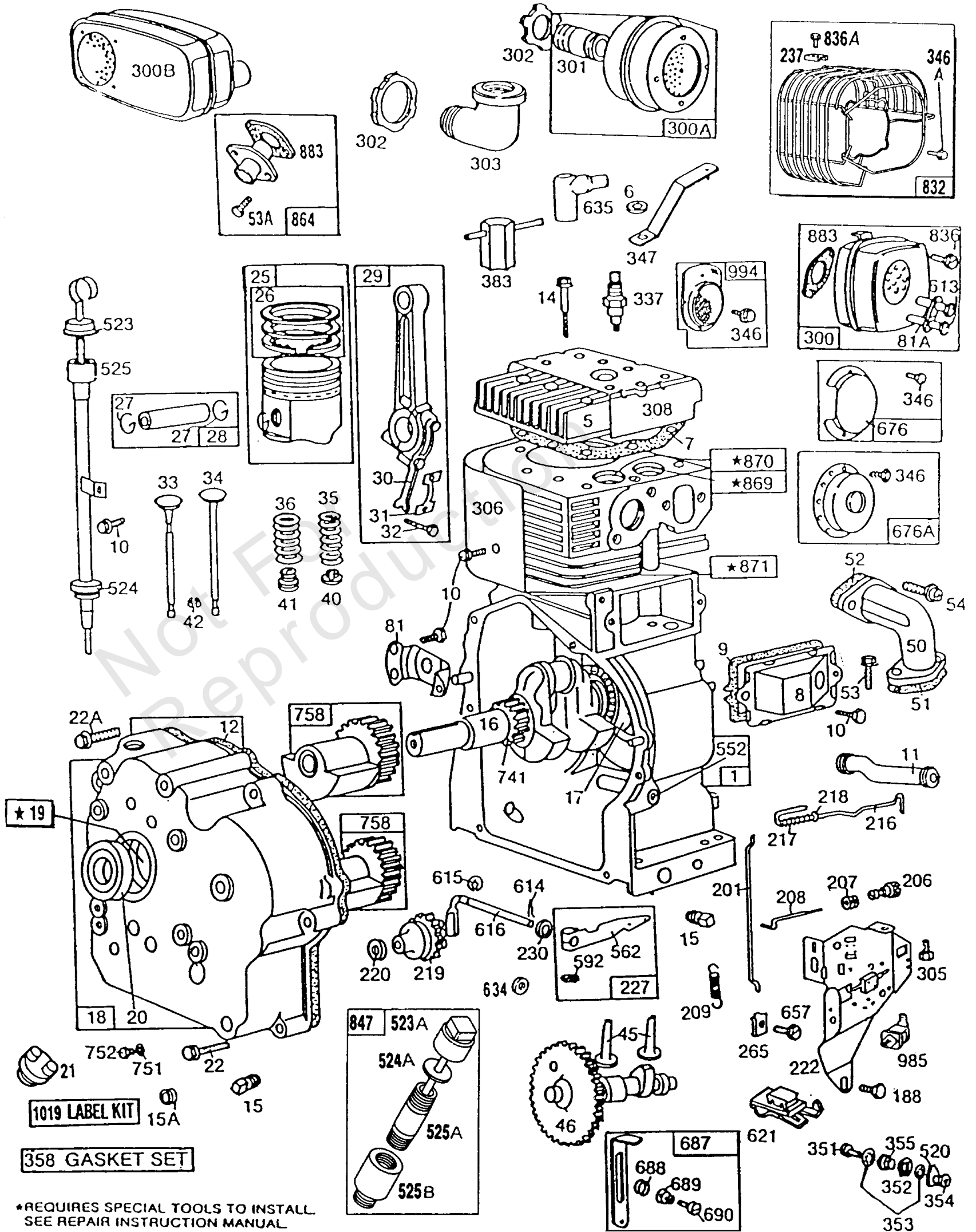
REF NO	PART NO	QTY	DESCRIPTION
28	299691		PIN, Piston -(Standard)
28	391286		PIN, Piston -(.005 Oversize)
29	490348		ROD, Connecting -For Connecting Rod with .020 Undersize Crankpin Bore-Order No. 490469
30	222329		DIPPER, Connecting Rod
31	222299		LOCK, Rod Screw
32	92909		SCREW
33	261185		VALVE, Exhaust
34	261462		VALVE, Intake
35	65906		SPRING, Valve -(Intake)
36	26828		SPRING, Valve -(Exhaust)
40	221596		RETAINER, Valve -(Valves With Groove In Stem)
41	292260		RETAINER, Valve -(Exhaust Valve) (Exhaust)
42	93630		KEEPER, Valve -(2)
45	262248		TAPPET, Valve
46	212897		CAMSHAFT
50	212301		MANIFOLD, Intake
51	270267		GASKET, Intake -Included In Gasket Set-Part No. 391834 Included In Carburetor Overhaul Kit- Part No. 394989
52	270872		GASKET, Intake -Included In Gasket Set-Part No. 391834 Included In Carburetor Overhaul Kit- Part No. 394989
53A	93840		SCREW
53	93415		SCREW -(1/4-20 X 3/4)
54	93208		SCREW -(Intake Manifold)
81A	223016		LOCK, Muffler Screw
81	222407		RETAINER, Counterweight
188	93535		SCREW -(5/16-18 X 3/4)
201	261236		LINK, Mechanical Governor
206	231266		NUT, Governor Adjusting -(6-32)
207	26855		SPRING, Governor Link
208	261959		ROD, Governor Control
209	260695		SPRING, Governor
216	262027		LINK, Choke
217	261119		SPRING, Choke Return
218	222352		WASHER
219	391737		GEAR, Governor
220	221551		WASHER -(Governor Lever)
222	399152		BRACKET, Control -(Manual Choke)
227	396775		LEVER, Governor Control
230	222450		WASHER
237	222379		RETAINER, Muffler Guard



*REQUIRES SPECIAL TOOLS TO INSTALL.
SEE REPAIR INSTRUCTION MANUAL

Cylinder,Mufflers,Piston Grp

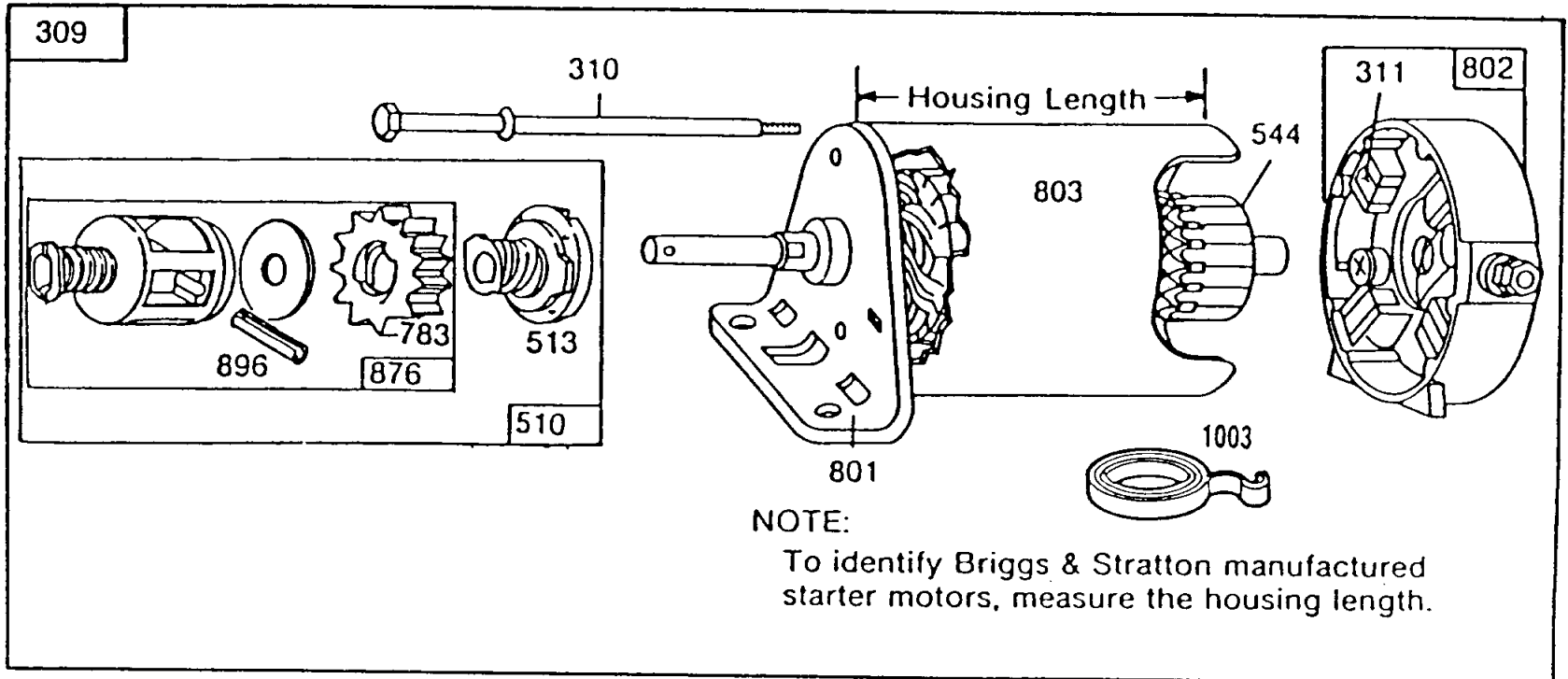
REF NO	PART NO	QTY	DESCRIPTION
265	221535		CLAMP, Casing -(Stamped Steel)
300B	392101		MUFFLER -(Super Lo Tone)
300A	391569		MUFFLER -(Muffler only Order No. 392989)
300	491413		MUFFLER -(Square Lo Tone)
301	93768		PIPE, Exhaust -(5 1/4)
302	261564		LOCKNUT -(Muffler and Elbow)
303	91308		MANIFOLD, Exhaust -(1 Street)
305	93158		SCREW -(1/4-20 X 5/8)
306	222744		SHIELD, Cylinder
308	222725		COVER, Cylinder Head
337	293918		PLUG, Spark
337	29693		PLUG, Spark
337	298809		PLUG, Spark
337	392558		PLUG, Spark -(Resistor)
337	492167		PLUG, Spark
337	802592		PLUG, Spark -(Resistor)
346A	93587		SCREW -(1/4-20 X 1)
346	93705		SCREW -(8-32 X 3/8)
347	393242		SWITCH, Stop
351	91920		SCREW -(8-32 X 5/8)
351	93735		SCREW
352	66068		WASHER -(Fiber)
353	92791		WASHER
354	90576		NUT -(Ground Terminal)
355	66554		WASHER -(Insulating)
358	391834		GASKET SET, Engine
383	89838		WRENCH, Spark Plug
520	93722		TERMINAL, Ground
523A	297357		DIPSTICK/CAP ASSEMBLY
523	490665		DIPSTICK
524A	65304		SEAL, O-Ring -(Dipstick Cap)
524	68838		SEAL, O-Ring -(Dipstick Tube)
525A	91258		TUBE, Dipstick -(2 1/2)
525B	394884		TUBE, Dipstick
525	392283		TUBE, Dipstick
525	491871		TUBE, Dipstick -(Fuel Pump) -Used After Code Date 88102500



*REQUIRES SPECIAL TOOLS TO INSTALL.
SEE REPAIR INSTRUCTION MANUAL

Cylinder,Mufflers,Piston Grp

REF NO	PART NO	QTY	DESCRIPTION
552	231056		BUSHING, Governor Crank -(1/4 I.D.) -Used Before Code Date 88041800
552	231598		BUSHING, Governor Crank -Used After Code Date 88041700
562	92613		BOLT -(Governor Lever)
592	231082		NUT -(Governor Control)
613	93927		SCREW -(Muffler)
614	93306		PIN, Cotter
615	93307		RETAINER, Governor Shaft
616	231057		CRANK, Governor -(1/4 Diameter)
621	396847		SWITCH, Stop
634	491323		SEAL, Governor Shaft -Used After Code Date 88041700
635	66538		BOOT, Spark Plug
657	93496		SCREW -(10-32 X 5/8)
676A	396903		DEFLECTOR, Muffler
676	393761		DEFLECTOR, Muffler -(Side Outlet)
687	390701		SLIDE, Control
688	221766		SPRING, Friction
689	260847		SPRING, Friction
690	92484		SCREW
741	262135		GEAR, Timing -(Key)
751	22355		WASHER, Sealing
752	93554		SCREW
758	391481		COUNTERWEIGHT
832	398249		GUARD, Muffler
836A	94186		SCREW -(Tapping)
836	93559		SCREW -(Tank) (Fuel Tank)
847	493955		DIPSTICK/TUBE ASSEMBLY
864	392700		ADAPTER, Muffler
869	261463		SEAT, Valve -(Intake)
870	210940		SEAT, Valve -(Exhaust) (Standard)
871	231218		BUSHING, Valve Guide -(Intake)
871	261961		BUSHING, Valve Guide -(Exhaust)
883	270917		GASKET, Exhaust
985	398525		INSULATOR
994	392390		ARRESTOR, Spark
1019	491254		KIT, Label



Reference Number		309	310	311	510	544	801	802	803	1003
Manufacturer		Motor and Drive Ass'y.	Thru Bolt Assembly	Brush Assembly	Drive Assembly	Armature Assembly	Drive End Cap Assembly	End Cap Ass'y. Commutator	Housing Assembly	Brush Spring
Briggs & Stratton	Housing Length									
12V	3-21/32"	394805	94003	395538	396865**	390837	394857	395537*	393825	-
12V	4-9/16"	399169	94169	490311	490421***	490309	394857	490310*	399172	490316
United Technologies										
12V	3-15/32"	394805	-	492020	490421***	-	394857	492021*	-	-

*Includes Brush Set

**Includes #398003 Clutch Assembly (Ref. No. 513)
#280104 Gear (Ref. No. 783)
#393254 Retainer and Pin (Ref. No. 876)
93754(Black) or#94288(Copper) Roll Pin (Ref. No. 896)

***Includes #398003 Clutch Assembly (Ref. No. 513)
#280104 Gear (Ref. No. 783)
#490467 Retainer and Pin (Ref. No. 876)
94288 Roll Pin(Copper) (Ref. No. 896)

Electric Starter and Chart

REF NO	PART NO	QTY	DESCRIPTION
309	394805		MOTOR, Starter -(3 1/16 Housing)
309	399169		MOTOR, Starter -(4 9/16 Housing)
310	94003		SCREW -(3 5/8 Housing)
310	94169		SCREW -(4 1/2 Housing)
311	395538		SET, Brush -(3-5/8 or 4 3/8 Housing)
311	490311		SET, Brush -(4 9/16 Housing)
311	492020		SET, Brush -(3 15/32 Housing)
510	396865		DRIVE, Starter -(3 21/32 Housing) Includes #398003 Clutch Assembly (Ref. No. 513) #280104 Gear (Ref. No. 783) #393254 Retainer and Pin (Ref. No. 876) #93754 (Black) or #94288 (Copper) Roll Pin (Ref. No. 896)
510	490421		DRIVE, Starter -Includes #398003 Clutch Assembly (Ref. No. 513) #280104 Gear (Ref. No. 783) #490467 Retainer and Pin (Ref. No. 876) #94288 Roll Pin (Copper) (Ref. No. 896) (3-21/32 or 4 9/16 Housing)
544	390837		ARMATURE, Starter -(3 5/8 Housing)
544	490309		ARMATURE, Starter -(4 9/16 or 4 3/8 Housing)
801	394857		CAP, Drive -(3-21/32 or 4 9/16 Housing)
802	395537		CAP, End -(3 5/8 Housing) Includes Brush Set
802	490310		HOUSING, Brush End -Includes Brush Set (4 1/2 or 4 9/16 Housing)
802	492021		CAP, End -(3 15/32 Housing) Includes Brush Set
803	393825		HOUSING, Starter -(3 5/8 Housing)
803	399172		HOUSING, Starter -(4 1/2 or 4 9/16 Housing)
1003	490316		SPRING, Brush -(4 1/2 or 4 9/16 Housing)

Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	20S2320036	1	Replacement Engine
	-----		Top No-Load Speed: 3600 -Trim: 01
	-----		Service Note: If the replacement engine supersedes to or is a Model 200000 series engine, refer to the illustrations located after the conversion data for this model series.
	-----		Service Note: To make the crankshaft center line the same add 695154 spacer kit, other overall dimensions which differ, are shown in the illustrations.
	-----		Service Note: If after making a visual inspection and it is determined the Model 200000 series engine cannot be used because of equipment interference, the original engine should be repaired with a short block and/or individual parts.
	-----		Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.

Not For Reproduction

