## **OPERATING INSTRUCTIONS**



MODEL "6B-H"

## IMPORTANT!

Do not start this engine before reading Section I and Section II of this manual. It takes only a few minutes.

Guessing how to operate this engine may cause you unnecessary inconvenience, aggravation, or failure to receive the fine performance that is built into it.

Each engine is carefully tested and adjusted at the factory before shipment and, with proper maintenance, will give you many years of satisfactory service.

### SAVE THIS BOOK FOR FUTURE REFERENCE

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## **IMPORTANT SAFETY INFORMATION AND**

## **INSTRUCTIONS FOR** ENGINE SELECTION ENGINE INSTALLATION ENGINE OPERATION

In the USA and Canada, our 24 hour hotline is:

18002333723

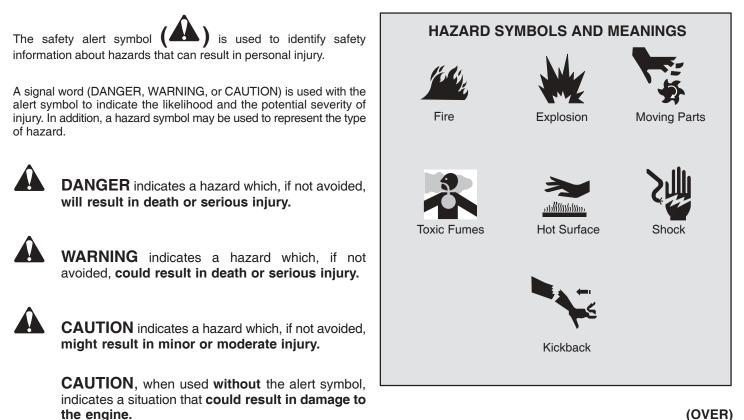
Briggs & Stratton Corporation Milwaukee, Wisconsin 53201

www.briggsandstratton.com

Keep these instructions for future reference.

# **A D Before installing and operating this engine read and observe all warnings, cautions and instructions on both sides of this sheet, on the engine, and in the operating & maintenance instructions.**

**NOTE:** This sheet of instructions and safety information is not meant to cover all possible conditions and situations that may occur. Read entire Operating & Maintenance Instructions for this engine AND the instructions for the equipment this engine powers. Failure to follow instructions and safety information could result in serious injury or death.



## ENGINE SELECTION



Some engines are unique and designed for specific applications or types of equipment. If this engine will be used to build new equipment, contact Briggs & Stratton to ensure that the engine is appropriate for the intended use.

Note: For all Go-karts use only a model 136200 series engine, which offers improved safety and performance.

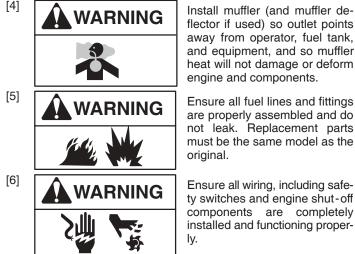
Replacement engines should be the same model as the original engine, or be the Briggs & Stratton designated replacement engine. Refer to the Operation & Maintenance Instructions for engine identification information.

Note: For all Go-karts use only a model 136200 series engine, which offers improved safety and performance.

Do not use Briggs & Stratton engines on 3-wheel All-Terrain Vehicles (ATVs), motor bikes, air craft products, or vehicles intended for use in competitive events. Briggs & Stratton does not approve of or authorize such uses.

## ENGINE INSTALLATION

- [1] Do not attempt to install this engine if you do not have the appropriate tools and knowledge of small engine installation procedures. Use only Briggs & Stratton parts. Contact your Authorized Service Dealer for assistance.
- Do not modify the engine in any way without Briggs & Stratton [2] factory approval. Any such modification is at the owner's sole risk.
- If the exhaust system on the old engine was supplied by the [3] equipment manufacturer, you must transfer the exhaust system and related components (original muffler and related pipes, brackets, clamps, and shields) to the new engine. All components must be in good condition.

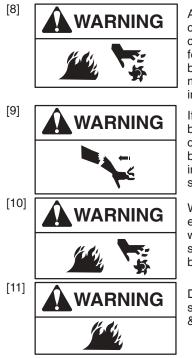


flector if used) so outlet points away from operator, fuel tank, and equipment, and so muffler heat will not damage or deform engine and components.

Ensure all fuel lines and fittings are properly assembled and do not leak. Replacement parts must be the same model as the

Ensure all wiring, including safety switches and engine shut-off components are completely installed and functioning proper-

Set engine speed to equipment manufacturer's specification. [7] Refer to equipment manufacturer's manual. Do not tamper with governor springs, or other parts that will increase engine speed above specification.



All engine parts, including fuel cap, spark plug, muffler, air cleaner, and covers and guards for drive components (gears, belts, shafts, couplings, etc.) must be in place before attempting to start engine.

If engine is installed on walk behind lawn mower, all mower components, including cutting must be correctly blade. installed before attempting to start engine.

When working on the engine or equipment, remove spark plug wire from spark plug. For electric start, remove negative wire from batterv.

Do not check for spark with spark plug removed. Use Briggs & Stratton spark tester #19368.

## **ENGINE OPERATION**



## WARNING

#### When adding fuel:

Turn engine off and let engine cool at least 2 minutes before removing gas cap.

Fill fuel tank outdoors or in well-ventilated area. Fill tank to about 1 inch below lowest portion of neck to allow for fuel expansion. Keep gasoline away from sparks, open flames, pilot lights, heat, and other ignition sources.



## WARNING

When starting engine:

Remove all external equipment/engine loads.

Wait until spilled fuel is evaporated. Start engine outdoors. Pull cord slowly until resistance is felt, then pull rapidly.

If engine floods, set choke to OPEN/RUN, place throttle in FAST and crank until engine starts.



## WARNING

When operating equipment:

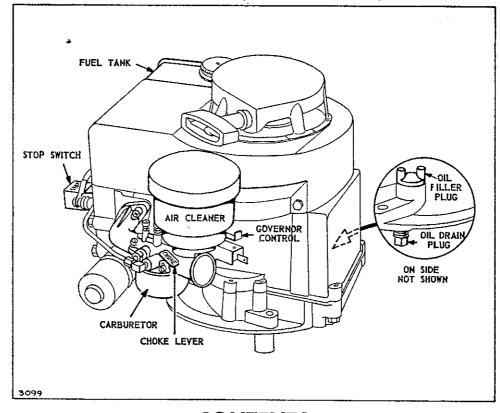
Do not tip engine or equipment at angle which causes gasoline to spill.

Run engine outdoors. Do not run in enclosed area, even if doors or windows are open.

Do not choke carburetor to stop engine.

## MODEL 6B-H

Be sure you are familiar with items illustrated below before operating engine. See Sections I and II of this manual for instructions.



### CONTENTS

Section	n P	age
I	Before Starting	<u> </u>
II	Starting and Stopping	4
IÌI	Regular Maintenance	6
	Adjustments	
V :	Parts Section	13

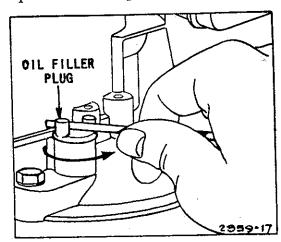
#### **CAUTION !-**

- 1. PROVIDE EFFICIENT VENTILATION. Exhaust gases contain carbon monoxide which is odorless and a deadly poison. Proper care must be taken to provide efficient ventilation.
- 2. DO NOT FILL GASOLINE TANK WHILE ENGINE IS RUNNING. Avoid spilling gasoline on a hot engine this may cause an explosion and serious injury.
- 3. KEEP ENGINE CLEAN. This engine is air-cooled. If cooling system becomes clogged, serious damage may result. Therefore, keep the blower screen, fins on flywheel, cylinder head and cylinder free from grass or dirt.
- 4. When tipping engine on side for service, either carburetor or cylinder head must be in upward position to prevent loss of oil through breather tube.
- 5. Be sure nobody is behind you when starting engine with rope starter.
- 6. ROTARY LAWN MOWERS. Always disconnect spark plug wire from spark plug before moving mower blade when cleaning under mower deck or sharpening blade.

## SECTION 1 BEFORE STARTING

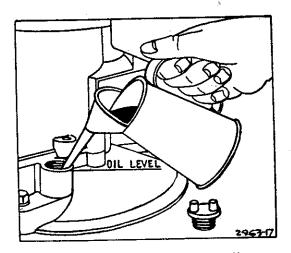
## Fill Oil Sump With Oil

Remove the oil filler plug located on the top of the oil sump.



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Place the engine level. Fill the oil sump to overflowing. Capacity 1¼ pints. Replace the filler plug.

High quality engine oils bearing the American Petroleum Institute classification "For Service MS" should be used in your Briggs & Stratton engine.

Above 32°F Mobiloil Arctic SAE 20-20W or equivalent Below 32° Mobiloil SAE 10W or equivalent

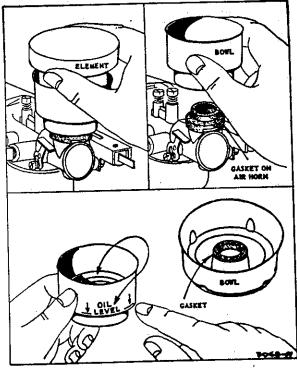
The use of special additive compounds or oils not labeled "For Service MS" is not recommended.

## Put Oil In Air Cleaner

Air cleaner protects engine by removing grit and dirt from air entering carburetor. Use same grade oil as in crankcase. Turn filter element counterclockwise to unscrew. Lift off filter element. Lift off bowl. Pour oil in small bottom part of bowl to "OIL LEVEL" mark at end of arrows. Replace bowl on carburetor. Replace filter element and turn clockwise until snug. Be sure gaskets are in place.

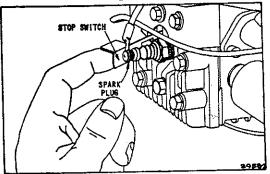
### **Fill Fuel Tank**

Use a good grade of regular, clean, fresh gasoline such as Mobilgas. Never use gasoline that has been-standing in a can for several months as gum may form under such conditions and clog the carburetor, fuel tank, etc. See that vent hole in cap is open. DO NOT MIX OIL WITH GASOLINE.

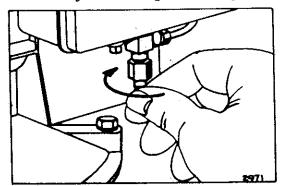


## SECTION II STARTING AND STOPPING

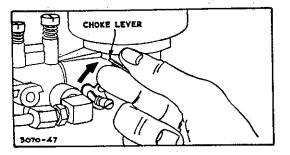
## **To Start Engine**



1. Be Sure the Stop Switch Is Away From Spark Plug



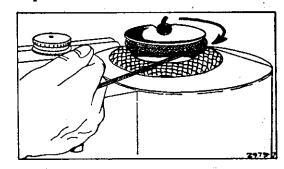
2. Open Fuel Valve Under Fuel Tank



## 3. Choke Carburetor

Move lever in direction of arrow to fully closed choke position. Set governor control in normal operating position.

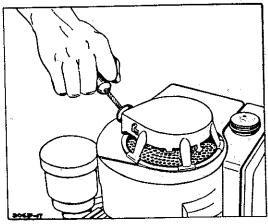
Note: A warm engine requires less choking than a cold engine. A warm engine will usually start without choking if governor control is in idle (slowest operating speed) position. **Rope Starter** 



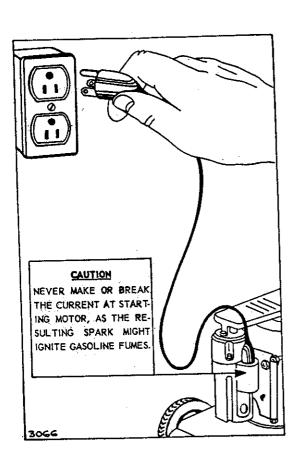
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Wind the starter rope around the pulley in direction shown by arrow. Then turn the pulley in the opposite direction (counterclockwise) until compression is felt. Pull the rope with a quick full arm stroke. Repeat if necessary with choke opened slightly. When engine starts open choke gradually.

#### **Rewind Starter**



Pull rope slowly until starter clutch engages, then pull until the resistance of compression is felt. Continue to pull slowly about 2 or 3 inches until compression ceases. Allow starter rope to recoil and again pull out slowly until starter clutch engages. Then pull with a quick full arm stroke to start engine. Hold starter grip and allow rope to recoil. Repeat if necessary with choke opened slightly. When engine starts open choke gradually.



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### **Electric Starter**

Attach electrical cord to engine starting motor. To start engine, plug starter cord into wall receptacle. When engine starts, remove plug from wall receptacle. Open choke gradually. Detach cord at engine.

Note: Do not run the starter motor continuously for more than sixty seconds at a time. If the engine does not start after two or three attempts, open choke wide, wait a few seconds, then repeat.

## **To Stop Engine**

Push the stop switch against the end of spark plug.

## CROWN SERIES INSTRUCTIONS

These instructions apply only to engine models equipped with a *Crown Control*, or with a *Crown Indicator* used with a remote control (see illustrations).

In addition, some engines are installed on equipment using a remote control on which the position indicator is on the remote control handle or lever.

#### **To Start Cold Engine**

Move control to FULL CHOKE position.

Pull starter cord rapidly to start engine.

If engine does not start after several attempts, move control to START position and pull starter cord rapidly.

#### To Start Warm Engine

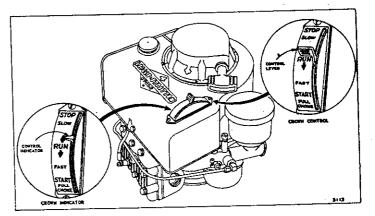
Move control to START position and pull starter cord rapidly.

#### **Operating Engine**

When engine starts, move control to desired operating speed in the RUN position.

#### To Stop Engine

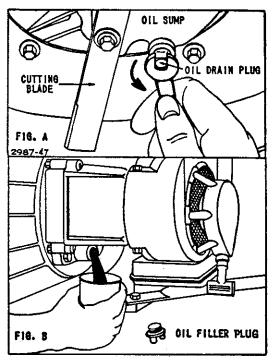
Move control to the stop position.



## SECTION III REGULAR MAINTENANCE

## Change Oil (Oil Sump)

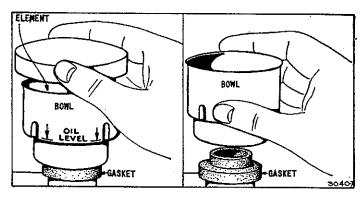
Change oil after first 5 hours of operation while engine is warm. The oil drain plug is on bottom of oil sump. When draining by tipping or tilting engine, first remove air cleaner. Engine may then be drained through oil drain (Fig. A) or oil filler opening shown in Fig. B. Be sure to replace drain plug, oil filler cap, and air cleaner. Add oil regularly after each 5 hours of operation. Thereafter change oil every 25 hours of operation while engine is warm.



## **Clean the Air Cleaner**

Clean and refill the air cleaner frequently (every few hours under extremely dusty conditions). Clean and refill at least every 25 hours under normal conditions.

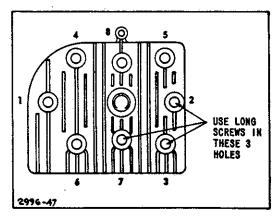
- 1. Turn filter element counterclockwise to unscrew. Lift off filter element.
- 2. Lift off bowl. Pour out old oil.
- 3. Wash the filter element and bowl by swishing in gasoline and shake or wipe dry.
- 4. Pour oil in small bottom part of bowl to "OIL LEVEL" mark shown at end of arrows. Replace bowl on carburetor.



5. Replace filter element and turn clockwise until snug. Be sure gaskets are in place.

## Cylinder Head – Combustion Chamber Clean-Out

This industrial engine generally operates at constant speed and at relatively constant load. The use of regular automotive fuels under these conditions results in a gradual build-up of Tetra-Ethyl Lead deposits in the combustion chamber. This causes the engine to lose power and prevents the valves from seating properly. Removing the deposits is easy and will pay big dividends in reliability and increased valve life.



## SECTION III

## REGULAR MAINTENANCE (Cont'd)

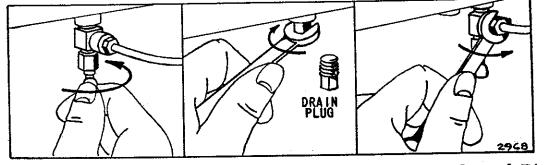
## Clean Combustion Chamber Every 100-300 Hours of Operation

- 1. Remove cylinder head screws. Be sure to note if screws are of different length and have steel washers as they must be replaced in original position.
- 2. Turn crankshaft until piston is at top of cylinder bore and both valves are closed. Scrape and wire brush the lead and carbon deposits from cylinder head combustion chamber, top of piston, and around both valves.

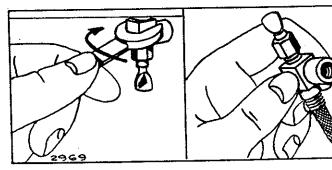
Blow off or use soft brush to remove loose deposits.

- 3. Re-use cylinder head gasket only if in good condition. Replace cylinder head, gasket, head cover, washers and head screws. Turn each screw in with wrench until screw head is lightly seated.
- 4. Use socket wrench with 6" handle and turn all screws 1/4 turn. Tighten screws in sequence illustrated. Run engine approximately 5 minutes and retighten all screws snugly (approximately 1/4 turn). Always tighten evenly in sequence shown to avoid warping cylinder head.

## Draining Fuel Tank and Cleaning Fuel Filter



1. Close Fuel Valve 2. Remove Fuel 3. Detach Fuel Pipe Tank Drain Plug



**4.** Remove Fuel Filter From Fuel Tank

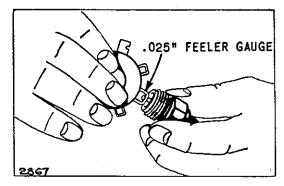
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5. Clean With Gasoline. Screen Not Removable. Replace Filter, Pipe Plug, and Fuel Line.

## SECTION III

## **REGULAR MAINTENANCE** (Cont'd)



## To Check Spark Plug Gap

Spark plug is 14mm (USE CHAMPION J-8 OR EQUIVALENT). Keep a fresh plug on hand. Clean and reset the gap at .025" every 100 hours of operation. Use some graphite grease on threads when replacing spark plug.

## STORAGE INSTRUCTIONS

Engines stored any length of time should be completely drained of fuel to prevent gum deposits forming on essential parts such as the carburetor, fuel filter, fuel lines, and tank.

Such deposits may affect the operation of the engine when again used. Therefore, it is important that the following instructions be adhered to before storing the engine:

a. Remove fuel tank drain plug. Open fuel valve. Drain tank completely.

b. Operate engine until it stops from

exhaustion of fuel to clean gasoline out of carburetor.

c. While the engine is still warm, drain and clean the crankcase. Refill with fresh oil.

d. Replace fuel tank drain plug.

e. Leave fuel valve open.

f. Remove spark plug, pour one ounce of S.A.E. No. 20 oil into cylinder and crank slowly to spread oil. Replace spark plug.

g. Clean dirt and chaff from cylinder and cylinder head fins, blower housing, etc.

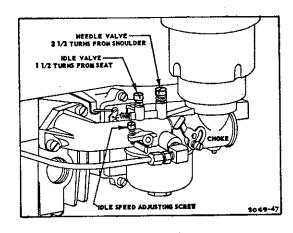
## SECTION IV

## Carburetor Adjustments Initial Adjustment

Close the needle valve and then open it  $2\frac{1}{2}$  turns. Close idle valve and then open it  $1\frac{1}{2}$  turns. This initial adjustment is necessary only to enable the engine to be started and run for several minutes to warm up before making final adjustment.

#### **Final Adjustment**

Turn needle valve in (clockwise) until engine misses (lean mixture), then turn



needle valve out (counterclockwise) until engine runs unevenly (rich mixture). Now,

turn needle valve to the mid-point between lean and rich so the engine runs smoothly.

Turn idle speed adjusting screw until fast idle is obtained (1750 R.P.M.). Hold throttle in idle position and turn idle valve in (lean) and out (rich) until engine idles smoothly. Then reset idle speed adjusting screw so that engine idles at 1750 R.P.M. Release throttle — engine should accelerate without hesitation or sputtering. If engine does not accelerate properly the carburetor should be re-adjusted — usually to a slightly richer mixture.

## **Governor Adjustments**

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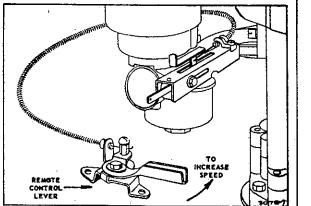
The correct operating speed range is 2200 to 3600 R.P.M. Idle speed is 1750 R.P.M.

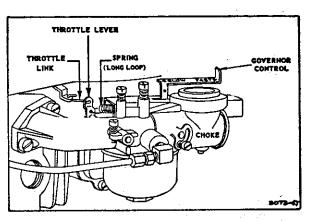
There are two different types of speed controls on these engines. Parts may be deleted or special hookups used on special models.

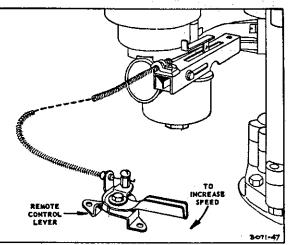
## **1.** Manual Friction-Type Governor Control

To change engine speed, pull governor control rod out to increase speed and push in to decrease speed. Governor link must always be in the outer hole of throttle lever on carburetor and larger loop of governor spring in the hole closest to throttle shaft.

#### 2. Remote Governor Control







Engine speed is controlled by movement of the control lever as shown. Move remote control lever to HIGH speed position. Loosen screw on swivel. Move wire through swivel until desired operating speed is obtained. Retighten swivel screw, bend loose end of wire around swivel. Cut off excess wire.

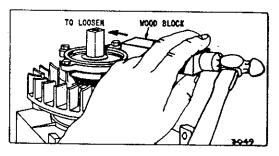
## **To Adjust and Clean Contact Points**

Blower housing, flywheel, and magneto point dust cover must be removed.

## To Remove Flywheel

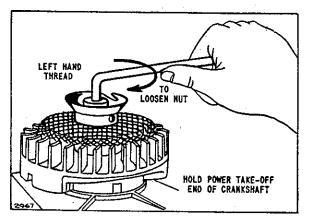
#### **Recoil Starter**

Take off blower housing with starter attached. Remove 4 screws and screen from clutch housing. Replace screws in clutch housing. Hold the power take-off end of crankshaft to prevent rotation, or use Flywheel Holder No. 19059. Place a



block of wood in close against one of the screw lugs. Use a hammer and drive clutch housing to the LEFT to loosen it or use Starter Clutch Wrench Nos. 19114 or 19161.

#### **Rope Starter**

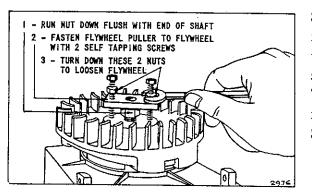


Remove blower housing. Hold the power take-off end at crankshaft to prevent rotation, or use Flywheel Holder No. 19059. Use a large wrench. Turn to RIGHT to loosen nut. Crankshaft has LEFT hand thread.

#### Never Try to Pry Off Flywheel

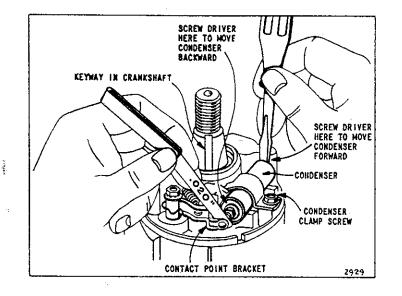
After removing nut, washer and pulley, loosen flywheel by using Flywheel Puller No. 19069. Pull off flywheel. Save key.

## **To Remove Flywheel With Flywheel Puller**



Screw the nut back on shaft until it is flush with threads. Fasten flywheel puller to flywheel by screwing two self-tapping screws into holes provided in flywheel. Turn down the two nuts gradually until flywheel is loosened. Pull off flywheel. Save key.

## **To Adjust and Clean Contact Points**



Remove dust cover. Points must be clean and line up squarely to make good contact. Do not file points - use fine sandpaper or hone to dress the points. Turn the crankshaft until points open to widest gap, or until keyway on crankshaft lines up with the plunger. Tighten the condenser clamp screw. Move condenser forward or backward with screwdriver until gap of .020" is obtained. If either or both points become

badly pitted or burned, replace with complete new Contact Point Bracket and Condenser. Replace dust cover.

## To Reassemble Flywheel

Clean flywheel hole and tapered end of crankshaft thoroughly. Place keyway of crankshaft up. Put flywheel on shaft and align keyways. Insert the key into keyways and push it securely into place. (If key is partially sheared or damaged, replace with a new Briggs & Stratton Key No. 61760. This is a soft metal key.) DO NOT USE A STEEL KEY.

#### **Rewind Starter**

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Put the spring washer on the crankshaft with hollow side against flywheel. Then screw on the clutch housing (RIGHT hand thread). Hold the power take-off end of crankshaft. Place a block of wood in close against one of the screw lugs on clutch housing. Use heavy blows with the hammer to tighten clutch housing, or use Starter Clutch Wrench Nos. 19114 or 19161. Replace screen and then blower housing with starter.

#### **Rope Starter**

Reassemble pulley and washer with hollow side next to pulley. Put on nut. Hold power take-off end of crankshaft, or use flywheel holder No. 19059. Apply pressure on wrench—seventy pounds at end of 10" handle—to tighten nut.

Note: Flywheel key may shear if nut or clutch housing are not properly tightened. All Briggs & Stratton Service Organizations are equipped with special tools to tighten nut and clutch housing.

## **GENERAL INFORMATION**

This engine is a single cylinder, L-Head air-cooled type; bore 2%6'' and stroke  $1\frac{1}{2}''$ . It is rated at:

> 1.30 H.P. at 2200 R.P.M. 2.25 H.P. at 3600 R.P.M.

The horsepower ratings listed above are established by standard I.C.E.I. procedures. For practical operation, the horsepower loading should not exceed 85 per cent of these ratings. Engine power will decrease  $3\frac{1}{2}$  per cent for each 1,000 feet above sea level, and 1 per cent for each 10 degrees above 60 degrees F.

#### IMPORTANT NOTICE-

This book includes only necessary information for running your engine. Unless you have a thorough knowledge of internal combustion engines and proper tools, we do not recommend that you attempt to make major engine repairs. This does not mean that you shouldn't make necessary adjustments and simple repairs. For parts and service we advise you to get in touch with the nearest member of our Nation-wide Service Organization.



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See yellow pages of your classified telephone directory for nearby engine service under heading "Engines — Gasoline" or "Gasoline Engines."

## SECTION V

Page

Illustrations of Parts Groups:	
Cylinder, Piston, Connecting Rod, Crankshaft, Flywheel, and Magneto Parts	14
Fuel System and Blower Housing Parts	15
Starter Parts	16
Crown and Control Parts	17
Numerical Parts List	26

## HOW TO FIND THE CORRECT NUMBER OF THE PART YOU NEED

A. Refer to Engine Model, Type, and Serial Number that is stamped on the blower housing and record below.

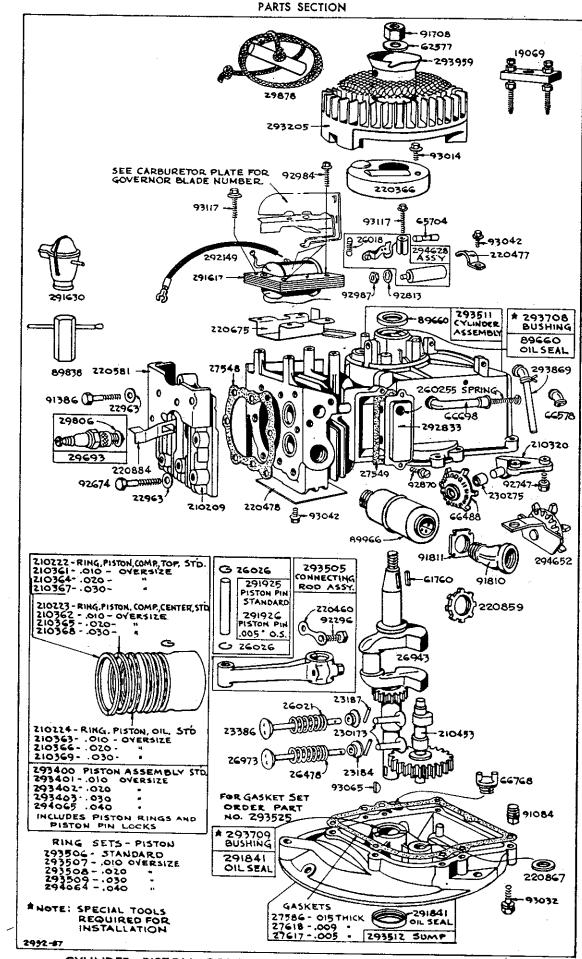
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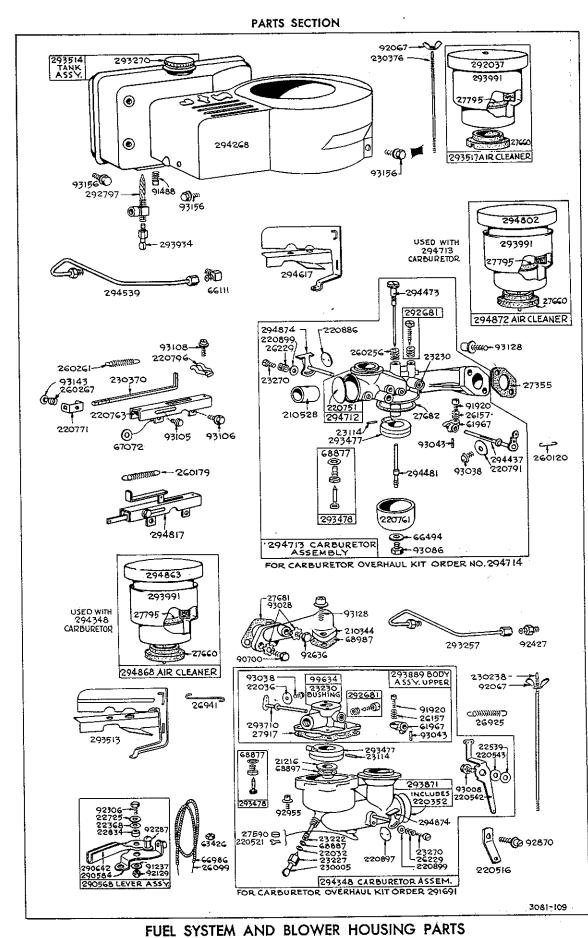
MODEL\_\_\_\_\_TYPE NO.\_\_\_\_\_SERIAL NO.\_\_\_\_

- B. Refer to Illustrated Parts section and compare your old part with illustrations. The number on the illustrations is the Master Part Number. Assemblies include all part numbers shown in frames. All parts shown in assembly frames on which part numbers are given can be purchased separately also.
- C. After the Master Part Number has been identified, refer to the Numerical Parts List, where these Master Parts Numbers are listed. THE MASTER PART IS USED ON ALL TYPE NUMBERS EXCEPT THOSE TYPE NUMBERS UNDER "NOTE."
- D. If a "Note" appears below the Master Part Number, this means that this part differs from the Master Part for certain types. If your Type Number is listed under "Note," order the part referred to.
- E. If your engine Type Number does not appear after any part number listed under "Note," order the Master Part Number.
- F. When ordering parts, or writing for service information, always specify the Model Type Number Serial Number of your engine.
- G. All parts should be ordered from the nearest member of our Authorized Service Organization. (See back cover.) When ordering parts by mail, selling prices will be furnished on request or parts will be shipped at prevailing prices.

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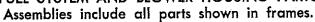


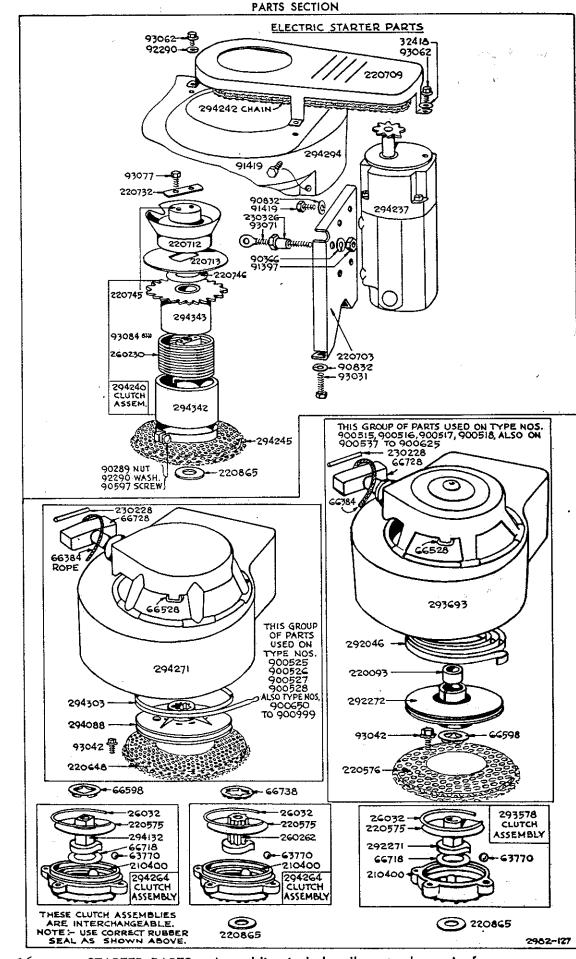
CYLINDER, PISTON, CONNECTING ROD, CRANKSHAFT, FLYWHEEL AND MAGNETO PARTS — Assemblies include all parts shown in frames.



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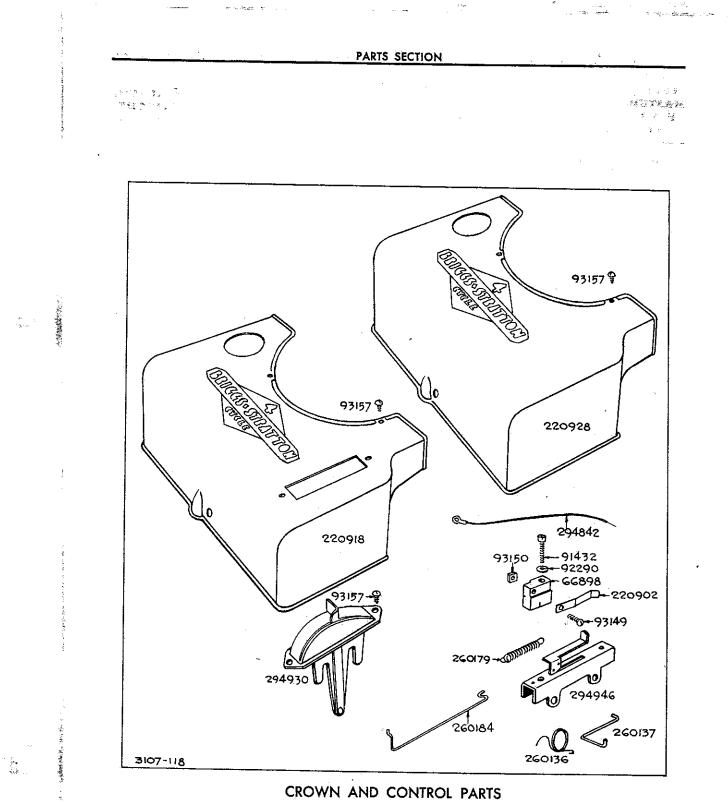
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STARTER PARTS — Assemblies include all parts shown in frames.



Assemblies include all parts shown in frames.

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#### PARTS SECTION

#### NUMERICAL PARTS LIST

ASTER	NUMERICAL PARIS LIST	SHIP	PFN
PART		WEI	
No.	NAME	Lbs.	0
19069	Puller—Flywheel (Optional Accessory)		
21216	Venturi—Carburetor		
22032	Washer-Needle Valve Packing		
22036	Valve—Throttle		
2368	Washer—Control Lever		
2539	Washer-Governor Control Lever		
2725	WasherControl Lever		
2834	WasherSpacer		
2963 3114	Washer-Cylinder Head		
3184 3184	Pin—Float Hinge		
187	Retainer—Valve Spring Pin—Valve Spring Retainer		
222	Nozzle—Carburetor		
227	Nut-Needle Valve Packing		
230	Bushing—Throttle Shaft		
3270	Screw—Choke Lever		
386	Valve—Intake		
018	Spring-Breaker Arm		
021	Spring-Intake Valve		
26	Lock-Piston Pin		
32	Spring—Clutch Retainer		
99	Wire-Control, 54" Long		1
	Note: If longer wire is needed, specify length by inches; if shorter		
	wire is needed, order No. 26099 and cut to required length.		
157	Spring-Throttle Adjustment		
229	SpringChoke Lever		
178	Spring—Exhaust Valve		
925 941	Spring-Governor (Use only with Carburetor No. 294348)		
43	Link—Governor (Use only with Carburetor No. 294348)	_	
<b>1</b> 0	Crankshaft	1	
	Used on type Nos. 900511, 900535, 900542, 900547, 900549, 900556,	1	
	900564, 900578, 900579, 900607, 900611, 900811, 900904.		
	No. 26977 Crankshaft	1	
	Used on type Nos. 900512, 900533, 900540, 900543, 900624, 900626,	r	
	900812, 900834.		
	No. 26978 Crankshaft		
		1	
		1	
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058.		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058.		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. No. 26980 Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900584, 900588, 900591, 900592,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. No. 26980 Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900584, 900588, 900591, 900592, 900604, 900612, 900614, 900620, 900621, 900623, 900650, 900651,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. No. 26980 Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900584, 900588, 900591, 900592, 900604, 900612, 900614, 900620, 900621, 900623, 900650, 900651, 900656, 900657, 900662, 900664, 900666, 900669, 900671, 900673,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. No. 26980 Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900584, 900588, 900591, 900592, 900604, 900612, 900614, 900620, 900621, 900623, 900650, 900651, 900656, 900657, 900662, 900664, 900666, 900669, 900671, 900673, 900674, 900681, 900684, 900686, 900690, 900692, 900694, 900695,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. No. 26980 Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900584, 900588, 900591, 900592, 900604, 900612, 900614, 900620, 900621, 900623, 900650, 900651, 900656, 900657, 900662, 900664, 900666, 900669, 900671, 900673, 900674, 900681, 900684, 900686, 900690, 900692, 900694, 900695, 900700, 900701, 900702, 900704, 900705, 900706, 900707, 900709,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. No. 26980 Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900584, 900588, 900591, 900592, 900604, 900612, 900614, 900620, 900621, 900623, 900650, 900651, 900656, 900657, 900662, 900664, 900666, 900669, 900671, 900673, 900674, 900681, 900684, 900686, 900690, 900692, 900694, 900695, 900700, 900701, 900702, 900704, 900705, 900706, 900707, 900709, 900711, 900714, 900717, 900719, 900720, 900722, 900723, 900724,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. No. 26980 Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900584, 900588, 900591, 900592, 900604, 900612, 900614, 900620, 900621, 900623, 900650, 900651, 900656, 900657, 900662, 900664, 900666, 900669, 900671, 900673, 900674, 900681, 900684, 900686, 900690, 900692, 900694, 900695, 900700, 900701, 900702, 900704, 900705, 900706, 900707, 900709, 900711, 900714, 900717, 900719, 900720, 900722, 900723, 900724, 900725, 900726, 900729, 900734, 900735, 900741, 900742, 900745,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. No. 26980 Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900584, 900588, 900591, 900592, 900604, 900612, 900614, 900620, 900621, 900623, 900650, 900651, 900656, 900657, 900662, 900664, 900666, 900669, 900671, 900673, 900674, 900681, 900684, 900686, 900690, 900692, 900694, 900695, 900700, 900701, 900702, 900704, 900705, 900706, 900707, 900709, 900711, 900714, 900717, 900719, 900720, 900722, 900723, 900724, 900725, 900726, 900729, 900734, 900735, 900741, 900742, 900745, 900746, 900751, 900752, 900815, 900820, 900836, 900837, 900840,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. No. 26980 Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900584, 900588, 900591, 900592, 900604, 900612, 900614, 900620, 900621, 900623, 900650, 900651, 900656, 900657, 900662, 900664, 900666, 900669, 900671, 900673, 900674, 900681, 900684, 900686, 900690, 900692, 900694, 900695, 900700, 900701, 900702, 900704, 900705, 900706, 900707, 900709, 900711, 900714, 900717, 900719, 900720, 900722, 900723, 900724, 900725, 900726, 900729, 900734, 900735, 900741, 900742, 900745, 900746, 900751, 900752, 900815, 900820, 900836, 900837, 900840, 900842, 900845, 900847, 900850, 900851, 900852, 900853, 900854,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. <b>No. 26980</b> Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900584, 900588, 900591, 900592, 900604, 900612, 900614, 900620, 900621, 900623, 900650, 900651, 900656, 900657, 900662, 900664, 900666, 900669, 900671, 900673, 900674, 900681, 900684, 900686, 900690, 900692, 900694, 900695, 900700, 900701, 900702, 900704, 900705, 900706, 900707, 900709, 900711, 900714, 900717, 900719, 900720, 900722, 900723, 900724, 900725, 900726, 900729, 900734, 900735, 900741, 900742, 900745, 900746, 900751, 900752, 900815, 900820, 900836, 900837, 900840, 900842, 900845, 900847, 900850, 900851, 900852, 900873, 900873,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. <b>No. 26980</b> Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900684, 900588, 900591, 900592, 900604, 900612, 900614, 900620, 900621, 900623, 900650, 900651, 900656, 900657, 900662, 900664, 900666, 900669, 900671, 900673, 900674, 900681, 900684, 900686, 900690, 900692, 900694, 900695, 900700, 900701, 900702, 900704, 900705, 900706, 900707, 900709, 900711, 900714, 900717, 900719, 900720, 900722, 900723, 900724, 900725, 900726, 900729, 900734, 900735, 900741, 900742, 900745, 900746, 900751, 900752, 900815, 900820, 900836, 900837, 900840, 900842, 900845, 900847, 900850, 900851, 900852, 900873, 900874, 900858, 900861, 900862, 900866, 900867, 900871, 900872, 900873, 900875, 900876, 900877, 900880, 900882, 900884, 900886, 900888,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. <b>No. 26980</b> Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900684, 900588, 900591, 900592, 900604, 900612, 900614, 900620, 900621, 900623, 900650, 900651, 900656, 900657, 900662, 900664, 900666, 900669, 900671, 900673, 900674, 900681, 900684, 900686, 900690, 900692, 900694, 900695, 900700, 900701, 900702, 900704, 900705, 900706, 900707, 900709, 900711, 900714, 900717, 900719, 900720, 900722, 900723, 900724, 900725, 900726, 900729, 900734, 900735, 900741, 900742, 900745, 900746, 900751, 900752, 900815, 900820, 900886, 900837, 900840, 900842, 900845, 900847, 900850, 900851, 900852, 900873, 900854, 900858, 900861, 900862, 900866, 900867, 900871, 900872, 900873, 900875, 900876, 900877, 900880, 900882, 900884, 900886, 900888, 900897, 900900, 900903, 900911, 900912, 900914, 900915, 900916,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. <b>No. 26980</b> Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900621, 900623, 900650, 900651, 900604, 900612, 900614, 900620, 900662, 900663, 900650, 900651, 900656, 900657, 900662, 900664, 900666, 900669, 900694, 900695, 900700, 900701, 900702, 900704, 900705, 900706, 900707, 900709, 900711, 900714, 900717, 900719, 900720, 900722, 900723, 900724, 900725, 900726, 900729, 900734, 900735, 900741, 900742, 900745, 900746, 900751, 900752, 900815, 900835, 900836, 900837, 900840, 900842, 900845, 900847, 900850, 900851, 900852, 900853, 900854, 900858, 900861, 900862, 900866, 900867, 900871, 900872, 900873, 900875, 900876, 900877, 900880, 900882, 900884, 900886, 900873, 900875, 900876, 900877, 900880, 900882, 900884, 900888, 900897, 900900, 900903, 900911, 900912, 900914, 900915, 900916, 900917, 900918, 900921, 900926, 900927, 900928, 900931, 900935,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. <b>No. 26980</b> Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900621, 900623, 900650, 900651, 900656, 900657, 900662, 900664, 900666, 900669, 900671, 900673, 900674, 900681, 900684, 900686, 900690, 900692, 900694, 900695, 900700, 900701, 900702, 900704, 900705, 900706, 900707, 900709, 900711, 900714, 900717, 900719, 900720, 900722, 900723, 900724, 900725, 900726, 900729, 900734, 900735, 900741, 900742, 900745, 900746, 900751, 900752, 900815, 900851, 900836, 900837, 900840, 900842, 900845, 900847, 900850, 900851, 900852, 900853, 900854, 900858, 900861, 900862, 900866, 900862, 900884, 900853, 900873, 900875, 900876, 900877, 900880, 900882, 900884, 900853, 900873, 900875, 900876, 900877, 900880, 900882, 900884, 900886, 900888, 900897, 900900, 900903, 900911, 900912, 900914, 900915, 900916, 900917, 900918, 900921, 900926, 900927, 900928, 900931, 900935, 900936, 900933, 900943, 900946, 900949, 900950, 900951, 900953,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. <b>No. 26980</b> Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900621, 900623, 900650, 900651, 9006656, 900657, 900662, 900664, 900666, 900669, 900651, 900673, 900674, 900681, 900684, 900686, 900690, 900692, 900694, 900695, 900700, 900701, 900702, 900704, 900705, 900706, 900707, 900709, 900711, 900714, 900717, 900719, 900720, 900722, 900723, 900724, 900725, 900726, 900729, 900734, 900735, 900741, 900742, 900745, 900746, 900751, 900752, 900815, 900851, 900836, 900837, 900840, 900842, 900845, 900847, 900850, 900851, 900852, 900853, 900854, 900875, 900861, 900862, 900866, 900867, 900871, 900872, 900873, 900875, 900876, 900877, 900880, 900882, 900884, 900888, 900897, 900900, 900903, 900911, 900912, 900914, 900915, 900916, 900917, 900918, 900921, 900926, 900927, 900928, 900931, 900935, 900936, 900933, 900943, 900946, 900949, 900950, 900951, 900953, 900954, 900955, 900956, 900957, 900859, 900960, 900961, 900953,		
	Used on type Nos. 900513, 900545, 900563, 900598, 900602, 900618, 900813, 900907, 900947, 907058. <b>No. 26980</b> Crankshaft Used on type Nos. 900515, 900520, 900525, 900537, 900541, 900560, 900561, 900572, 900576, 900580, 900621, 900623, 900650, 900651, 900656, 900657, 900662, 900664, 900666, 900669, 900671, 900673, 900674, 900681, 900684, 900686, 900690, 900692, 900694, 900695, 900700, 900701, 900702, 900704, 900705, 900706, 900707, 900709, 900711, 900714, 900717, 900719, 900720, 900722, 900723, 900724, 900725, 900726, 900729, 900734, 900735, 900741, 900742, 900745, 900746, 900751, 900752, 900815, 900851, 900836, 900837, 900840, 900842, 900845, 900847, 900850, 900851, 900852, 900853, 900854, 900858, 900861, 900862, 900866, 900862, 900884, 900853, 900873, 900875, 900876, 900877, 900880, 900882, 900884, 900853, 900873, 900875, 900876, 900877, 900880, 900882, 900884, 900886, 900888, 900897, 900900, 900903, 900911, 900912, 900914, 900915, 900916, 900917, 900918, 900921, 900926, 900927, 900928, 900931, 900935, 900936, 900933, 900943, 900946, 900949, 900950, 900951, 900953,		

Included in Carburetor Overhaul Kit — Part No. 291691.
Included in Carburetor Overhaul Kit — Part No. 294714.

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			PARTS SECTION	ON		
	e e e l'antida de secon	MASTER PART No.	NAME	SHIPPING WEIGHT Lbs. Oz.		
			900993, 900995, 900999, 907020, 907021, 907022, 907023, 907025, 907026, 907027, 907028, 907035, 907036, 907038, 907040, 907042, 907043, 907044, 907045, 907048, 907051, 907053, 907059, 907062, 907063.			
			No. 26988 Crankshaft Used on type No. 900552.			
			No. 26989 Crankshaft Used on type Nos. 900551, 900597, 900654, 900678.			
			<b>No. 26997</b> Crankshaft Used on type Nos. 900559, 900574, 900583.	1		
			<b>No. 26998</b> Crankshaft Used on type Nos. 900568, 900573, 900586, 900596, 900660, 900663, 900670, 900677.	1		
			<b>No. 26999</b> Crankshaft Used on type Nos. 900555, 900899.	1		
			No. 260003 Crankshaft Used on type Nos. 900517, 900522, 900527, 900715, 900817, 900822, 900855, 900894, 900934, 900948.	1		
			<b>No. 260004</b> Crankshaft Used on type Nos. 900546, 900606, 900652, 900682, 900733, 900737, 900749, 900750, 900860, 900863, 900869, 900870, 900883, 900940	1		
			900941, 900945, 907024. No. 260005 Crankshaft Used on type Nos. 900516, 900521, 900526, 900548, 900554, 900565,	1		
			500577, 500582, 500589, 500593, 500595, 500603, 500612, 500612	•		
			900675, 900619, 900653, 900655, 900658, 900665, 900668, 900672, 900675, 900676, 900680, 900685, 900687, 900688, 900691, 900696, 900708, 900721, 900727, 900732, 900738, 900740, 900744, 900816	:		
			900885, 900838, 900839, 900844, 900859, 900865, 900874, 900878, 900885, 900896, 900906, 900910, 900920, 900923, 900925, 900939, 900944, 900962, 900972, 900985, 900988, 900998, 907029, 907030, 907031, 907032, 907033, 907034, 907037, 907041, 907047, 807040			
			907052, 907054, 907057. No. 260006 Crankshaft	_		
			900698, 900712, 900713, 900728, 900731, 900736, 900729, 900717	1		
			900748, 900818, 900823, 900846, 900848, 900857, 900864, 900892, 900922, 900929, 900942, 900967, 900973, 900991, 907046, 907050.	:		
			No. 260023 Crankshaft Used on type Nos. 900570, 900661, 900697, 900913, 900930. No. 260047 Crankshaft	1		
			Cised on type Nos. 900581, 900667, 900924.	1		
	と、大学などのなないです		No. 260072 Crankshaft Used on type No. 900609. No. 260073 Crankshaft	1		
			Used on type Nos. 900608, 900617, 900683, 900689, 900743, 900841, 900843, 900887, 900932, 900937, 907039. No. 260085 Crankshaft			
			Osed on type Nos. 900933, 900996.	1		
			No. 260130 Crankshaft Used on type Nos. 900881. No. 260157 Crankshaft	1 1		
			No. 260203 Crankshaft Used on type No. 900965.	1		
			No. 260215 Crankshaft Used on type Nos. 900970, 900986. No. 260217 Crankshaft	1		
			Osed on type No. 900978.	1		
			(See following page)			

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PARTS SECTION

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PART No.	NAME	SHIPPIN WEIGHT Lbs. 0
·	No. 260222 Cranbabatt	
	No. 260232 Crankshaft	1
	No. 260246 Crankshaft	1
	No. 260251 Crankshaft	1
	Used on type Nos. 900718, 900879, 900889, 900952, 900994. No. 260274 Crankshaft	1
	Used on type Nos. 900679, 907055, 907056	T
26973 *27355	Valve—Exhaust	:
*27548	Gasket-intake Ellow Mounting	
*27549	Gasket—Cylinder Head Gasket—Valve Cover	:
*27586	Gasket—Crankcase—.015" Thick (Standard)	:
27590	Filter-Carburetor Drain	
*27617	Gasket-Crankcase005" Thick	
*27618	Gasket-Crankcase009" Thick	
*27660	Gasket-Ar Cleaner Mounting	
<b>‡27681</b>	Gasket-Intake Elbow	
\$27682 27705	GasketFloat Bowl	-
27795	Gasket—Air Cleaner	-
	Note: No. 27402 Gasket—Air Cleaner (Cup Shape)	:
+27917	Used on air cleaner without attached stud.	
29693	Gasket—Carburetor Body	-
29806	Plug—Spark (with Gasket)	1
29878	Gasket—Spark Plug	3
	Rope-Starter Note: No. 69932 Rope-Starter	(
	Used on type Nos. 900532, 900550.	e
32418	Washer-Chain Guard Mounting	
61760	Key-Flywheel	3
61967	Stop—Throttle Lever	1
62577	Washer-Flywheel	1
63217	Nut-Needle Valve Packing (Used before Serial No. 402605)	1
63426	Locknut—Control Wire Casing	1
63770	BallClutch	1
65704	Plunger-Breaker Point	1
66111	Connector—Fuel Pipe	- 1
66384	Rope—Starter	-
	Note: If longer rope is needed, order No. 66514 and cut to required length.	
66488	Slinger—Oil	1
<b>‡66494</b>	washer—Float Bowl Mounting	1
66528	Bumper-Starter Pulley	1
66578	Grommet—Breather Cover	1
66598	washer-Ratchet Sealing (Used after Serial No. 231355) With Square	
66698	Shaft Ratchet	1
66718	Tube-Breather	1
66728	Washer-Starter Clutch, Thrust	1
66738	Grip-Starter Rope Washer-Ratchet Sealing (Used With 7-Tooth Shaft Ratchet)	2
66768	Plug—Oil Filler	1
66898	Block-Switch	1
66986	Casing-Control Wire-48" Long	1
	Note: If a longer casing is needed, specify length in inches; if a	3
	shorter casing is needed order No. 66986 and cut to required	
	length.	
67072 68877	Washer—Spacer (Used on type Nos. 900872, 900873) Gasket—Fuel Inlet Valve Seat	1
		1
ncluded in (	Gasket Set Part No. 293525.	

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PARTS SECTION

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MASTER PART No.	NAME	SHIPPIN WEIGHT Lbs. 0
<b>†68887</b>	Packing—Needle Valve (Used on tank valve before Serial No. 402605	)
68897	Gasket—Carburetor Venturi	
*†68987	Gasket—Carburetor Mounting	
89660	Seal—Oil	
89838	Wrench-Spark Plug	
89966	Muffler	
	Note: No. 292054 Muffler-Exhaust	
	Used on type Nos. 900531, 900536, 900540, 900547, 900551, 900559,	
	900563, 900566, 900568, 900571, 900572, 900574, 900618, 900624,	
	900654, 900659, 900660, 900696, 900710, 900715, 900716, 900738,	
	900855, 900856, 900920.	
	No. 294441 Muffler—Exhaust	
	Used on type Nos. 900607, 900623, 900628, 900662, 900680, 900681.	
	900682, 900684, 900689, 900691, 900693, 900694, 900695, 900698	
	900704, 900706, 900708, 900714, 900720, 900721, 900728, 900729	
	900733, 900734, 900739, 900740, 900741, 900744, 900749, 900750	
	900840, 900842, 900843, 900844, 900846, 900847, 900848, 900853,	
	900857, 900858, 900860, 900861, 900864, 900865, 900866, 900867,	
	900869, 900870, 900874, 900876, 900877, 900883, 900884, 900885,	
	900890, 900894, 900895, 900899, 900905, 900908, 900910, 900916,	
	900919, 900923, 900925, 900926, 900929, 900931, 900932, 900935,	
	900939, 900940, 900941, 900944, 900945, 900948, 900950, 900951,	
	900952, 900953, 900959, 900964, 900966, 900968, 900969, 900972,	
	900973, 900975, 900984, 900985, 900986, 900988, 900991, 900992, 900005, 907021, 907024, 907024, 907026, 907026, 900988, 900991, 900992,	
	900995, 907021, 907024, 907030, 907031, 907032, 907037, 907042, 907043, 907044, 907046, 907052, 907057, 907060.	
90029	Screw-Machine, Rd. Hd4-36x1/4"	
90289	Nut—Square—10-32	
90366	Washer—Lock— $\frac{5}{16}$ x $\frac{1}{8}$ x $\frac{1}{16}$ "	÷
90369	WasherLockNo. $4x_{34}^3x_{32}^{-1}$ "	
90597	Screw—Machine, Rd.—10-32x ½"	
90700	Screw—Cap, Hex. Hd.— $\frac{1}{2} - \frac{20 \times 3}{7}$	
90832	Washer—Lock— $\frac{1}{4} x \frac{3}{32} x \frac{5}{54}$ "	
91084	FingOn Drain	
	Note: No. 93027 Plug—Oil Drain (Socket Head)	
	Used on type Nos. 900587, 900588, 900604, 900615, 900617, 900671.	
	900687, 900689, 900843, 900855, 900894, 900906, 900917, 900932	
	900947, 900949, 900961, 907057	
91237	Washer—Lock $\frac{1}{4} \times \frac{3}{32} \times \frac{5}{64}^{4}$	
91386	ScrewCylinder Head (2" Long)	
91397 91419	$Nut - Hex \frac{1}{16} - 18$	
91419 91432	Screw—Cap, Hex. Hd.—14-20x%".	
91432 91488	Screw—Machine, Fill. Hd.—10-32x %"	
91708	Plug-Pipe, 1/8" Standard, Sq. Hd.	
91810	Nut-Flywheel Elbow-Exhaust (45° Street)	
~ ~ ~ v	Note: No. 91812 Elbow—Exhaust (90° Street)	
	Used on type Nos. 900554, 900562, 900565, 900591, 900594, 900619,	
	900655, 900658, 900673, 900717, 900734, 900832, 900853, 900861,	
	. 907057.	
91811	Locknut—Exhaust Elbow	:
91920	Screw—Machine, Fill. Hd.—8-32x%"	
92067	Nut—Wing	
92129	Nut—Hex.—-14-28	
92287	Screw-Machine, Rd. Hd	-
92290	Washer—Lock—No. $10x_{15}^{+}x_{37}^{+}$	
92296	Screw—Connecting Rod	
92306	Screw—Cap, Hex. Hd.—14-28x5%"	1
92427	connector—rubnig	:
92636	Screw—Cap, Hex. Hd.—4/4-20x2"	1

\* Included in Gasket Set — Part No. 293525.

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MASTER PART No.	NAME	SHIPPIN WEIGH Lbs. 0
92674	Screw-Cylinder Head (2%" Long)	5. 1
92747	Screw-Oil Slinger Bracket Mounting Sem	
92813	WasherLock-Shakeproof	
92870	Screw-Throttle Clip and Breather Mounting Sem	
92955	Screw-Throttle Housing Mounting Sem	
92980	Screw-Blower Housing Mounting (Use Part No. 93158)	
92984	Screw-Armature Mounting Sem	
92987	Nut-Condenser Terminal	
93008	Screw-Governor Control Lever Mounting Sem	
93014	Screw—Dust Cover Mounting Sem	
93028	Washer-Lock-Shakeproof	
93031	Screw—Cap, Hex. Hd.—1/4-20x11/2"	
93032	Screw-Sump Mounting Sem	
93038	Screw—Throttle Valve Mounting Sem	
93042	Screw-Rotating Screen, Condenser Clamp and Cylinder Shield	
02049	Mounting Sem	
93043 93062	Pin-Throttle Stop ScrewGuard Mounting	
93065	Key-Woodruff No. 505	
93071	Stud—Starter Adjusting	
93077	Screw-Clamp Mounting	
93084	Screw-Set, Socket Hd., Cup Point-10-32x1/4"	
93086	Screw—Carburetor Bowl Mounting	
93105	Screw-Control Rod Guide Bracket Mounting Sem	
93106	Screw-Speed Control Mounting Sem	
93108	Screw-Clamp Mounting Sem	
93117 93128	Screw—Contact Finger Post and Coil Lead Mounting	
93143	Screw—Carburetor Mounting Sem	
93149	Eyelet—Control Rod Spring ScrewMachine, Rd. Hd.—5-40x%"	
93150	Nut—Square, 5-40	
93157	Screw-Sector and Crown Mounting	
93158	Screw—Fuel Tank and Blower Housing Mounting Sem	
99634	Body-Upper Carburetor	
210209	HeadCylinder	
210222	Ring—Piston, Compression, Top—Standard	
210223	Ring-Piston, Compression, Center-Standard	
$210224 \\ 210320$	Ring—Piston, Oil Standard	
210344	Bracket—Oil Slinger Elbow—Intake	
210361	Ring—Piston, Compression, Top—.010" O.S.	
210362	Ring-Compression, Top010" O.S.	
210363	Ring-Piston, Oil010" O.S.	
210364	Ring-Piston, Compression, Top	
210365	Ring—Piston, Compression, Center—.020" O.S.	
210366	Ring—Piston, Oil—.020" O.S.	
210367	Ring-Piston, Compression, Top030" O.S.	
$210368 \\ 210369$	Ring-Piston, Compression, Center030" O.S.	
210309	Ring—Piston, Oil—.030″ O.S. HousingStarter Clutch	
210453	Gear—Cam	1
210528	Venturi—Carburetor	1
220093	Retainer—Spring	
220352	Plug—Welch	
220366	Cover-Breaker Point and Condenser	
220460	Lock-Connecting Rod Screw	
220477	Clamp—Condenser	
220478	Shield—Cylinder	
220516	Clip—Throttle Spring	
220521	Retainer-Carburetor Drain Filter	
220542	LeverGovernor Control	

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MASTER PART		SHIP WEI	1
No.	NAME	Lbs.	0
220543	Washer-Governor Control Lever Mounting (Spring Type)		:
220575	washer-Clutch Retainer		
220576	screen		
220581	Cover-Cylinder Head		
	Note: No. 220354 Cover—Cylinder Head (with stop switch) Used on engines before Serial No. 76400.		
220648	Screen-Rewind Starter		
220675	Shield—Ignition Coil		
220703	Bracket-Starter Support	2	
220709	GuardElectric Starter Chain	~	
220712	Pulley—Rope Starter		
220713	Washer—Pinion Guard		
220732	Lock—Starter Pulley Screw		
220745	ClampStarter Clutch		
220746	Washer-Thrust		
\$220751	Plug-Welch		
220761	Bowl—Float		
220763	Housing—Speed Control		
220771	Bracket-Control Rod		
220791	Valve—Throttle		
220796	Clamp—Remote Control Casing		
220859	Locknut-Muffler and Exhaust Elbow		
220865	Washer-Spring (Used to lock starter clutch)		
220867	Spacer—Cam Gear		
	engines with No. 210320 Bracket.		
220884	Switch—Stop		
220886	Valve—Choke		
	Note: No. 220773 Valve-Choke (with hole)		
	Uses: Part No. 93038 Screw-(for mounting)		
220897	Valve-Choke		
	Note: No. 22050 Valve-Choke (with hole)		
	Uses: Part No. 93038 Screw-(for mounting)		
220899	Washer-Choke Lever		
220902	Blade-Switch		
220918	Crown-Blower Housing	_	
220928	Crown—Blower Housing	1	
230005	Valve-Needle	1	
230173	Tappet—Valve		
230228	Pin-Starter Grip		•
230238	Stud—Air Cleaner (Used only with Carburetor No. 294348)		
230275	Bushing—Oil Slinger		
230326	Nut—Starter Adjusting		
230370	Rod-Control		
230376	Rod—Control		
260120	Stud—Air Cleaner (Used only with Carburetor Nos. 294713 and 294716) Link—Governor (Used only with Carburetor Nos. 294713 and 294716).		
260136	Spring—Choke Return (Choke-A-Matic)		
260137	Link—Choke Return (Choke-A-Matic)		
260179	Spring—Governor (Used only with stamped control rod)		
260184	Link-Speed Control		1
60230	Spring—Clutch		ĺ
460255	Spring—Breather Tube		1
460256	Spring—Needle Valve		3
40VZ61	Spring-Governor (Used only with Square Control Rod No. 230370)		1
100202 190568	Ratchet—Rewind Starter (7-Tooth Shaft)		4
	Lever Assembly—Control Base—Control Lever		. 4
90584	DASE-UNITOL LAVAR		2

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PARTS SECTION

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IASTER PART		SHIPP WEIG	, HJ
No.	NAME	Lbs.	<b>0</b>
290642	Lever—Control		
291617	Armature-Magneto	1	
291630	Shield-Spark Plug (with stop switch)	<b>•</b>	
291691	Carburetor Overhaul Kit		
291841	Seal-Oil		
291925	Pin Assembly-Piston-Standard		
291926	Pin Assembly—Piston—.005" O.S.		
292037	Cover and Filter Air Cleaner		
292046	Spring—Starter		
292149	Cable—Ignition		
	Note: No. 294577 Cable—Ignition		
	Used on type Nos. 900687, 900906, 907057.		
292271	Ratchet—Rewind Starter		
292272	Pulley—Rewind Starter	1	
292681	Valve—Assembly—Carburetor Idle	T	
292797	Outlet—Fuel Tank (includes strainer)		
292833	Breather—Valve Chamber		
293205	Flywheel-Magneto		
200400	Note: No. 29835 Flywheel-Magneto		
	Used on type Nos. 900545, 9005549, 900551, 900552, 900553, 900556,	6	
	900557, 900563, 900566, 900579, 900582, 900582, 900552, 900552, 900592, 900597,		
	900613, 900615, 900618, 900624, 900626, 900654, 900659, 900668.		
	900672, 900674, 900678, 900685, 900687, 900693, 900700, 900702.		
	900715, 700728, 900834, 900846, 900850, 900855, 900857, 900894,		
	900900, 900906, 900907, 900954, 900955, 900991, 907057, 907058,		
	907063.		
293257	Pipe—Fuel—12 <sup>1</sup> / <sub>15</sub> " Long (Used only with Carburetor No. 294348)		
293270	Cap-Fuel Tank		
293400	Piston Assembly—Standard		
293401	Piston Assembly-010" O.S.		
293402	Piston Assembly—.020" O.S.		
293403	Piston Assembly-030" O.S.		
293477	Float—Carburetor		
293478	Valve and Seat—Fuel Inlet		
293505	Rod Assembly-Connecting		
293506	Ring Set—Standard Piston	.*	
293507	Ring Set		••.
293508	Ring Set—.020" O.S. Piston		1. J.
293509 293511	Ring Set		
293511 293512	Cylinder Sump—Oil		
200012	Note: No. 293597 Sump-Oil	1 1	
	Used on type Nos. 900530, 900533, 900543, 900549, 900582, 900589.	Т	
	900615, 900668, 900672, 900687, 900906, 900947, 900978, 907057.		
293513	Blade-Governor (Used only with Carburetor No. 294348)		
293514	Tank Assembly—Fuel	1	
293517	Cleaner Assembly—Air (Used with Stud Nos. 230238 and 230376)	1	
293525	Gasket Set	T	
293578	Clutch Assembly—Starter	1	
293693	Housing—Blower	2	
	Note: No. 293963 Housing-Blower	2	
	Used on type Nos. 900581, 900586, 900603, 900604, 900606, 900617, 900621.		
293708	Bushing-Cylinder		
	Note: Requires special tools for installation.		
293709	Bushing—Oil Sump		
	Note: Requires special tools for installation.		
293710	Shaft and Lever Assembly-Throttle	ź	

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MASTER PART No.	NAME	SHIPPIN WEIGHT
		Lbs. 0
293869	Tube-Breather	14 gar 14
293871	Body-Lower Carburetor (with breather tube)	V
	1000. No. 200010 Body-Lower Carburetor (without brooth on tube)	
293889	Body Assembly—Upper Carburgtor	
293934 202050	arve Assembly-ruei Shilt-off	
293959	Searcer runey with Screen	
	(cood on engines after periat No. 872200)	
	Note: No. 293432 Starter Pulley with Screen.	
293991	Used on engines before Serial No. 872201. Bowl-Air Cleaner	
294064	Bowl—Air Cleaner Ring Set—.040" O.S. Piston Piston Assembly 040% O.S.	
294065	Piston Assembly—.040" O.S.	
294088	runey-rewind Starter	
294132	The starter (With Solarte Shaft) Ites Dent M. Access	1
	Leader of the two, ourse sealing washers	-
294237	meetile starting	1.
294240	oracon Electric Starting	5 2
$\frac{294242}{294245}$	and in proting planter	2
294264 294264	sourcer notarier notaring	
294268	wrote reproduint Trewitte Statter	1
	using a signed (s diameter intake hole)	1
	How as a star Blower (41/" diameter intake hele)	1
294271	USEU UN ENERINES DETORE Serial No. 979901	
	Housing-Blower (5" diameter intake hole)	2
	Note: No. 294277 Housing—Blower (5" diameter intake hole)	2
	Used on type Nos. 900667, 900670, 900680, 900681, 900682, 900689, 900702, 900716, 900718, 900716, 900710, 900720, 90070000000000	
	900702, 900716, 900718, 900719, 900723, 900726, 900742, 900689, 900747, 900748, 900840, 900843, 900844, 900856, 900865, 900879,	
	900886, 900887, 900889, 900843, 900844, 900856, 900865, 900879, 900933, 900887, 900889, 900891, 900903, 900918, 900924, 900926,	
	00000, 00000, 900990, 900994	
	No. 294657 Housing-Blower (5" Diamotor Intole It. L.	2
	0.00000000000000000000000000000000000	4
	000000, 000000, 000000, 007021, 907026 907098 007098 007098	
	How about Housing-Blower	2
	5564 off type 140s. 900902, 900979, 900997	
	No. 295628 Blower Housing with Rewind Starter Housing and Fuel Tank	
	Fuel TankUsed on type No. 907063.	2
294294	Housing-Blower (Electric Starter)	
294303	opring-blarter	1 4
294342		1 5
294343		1 8     1 8
294348		1 0
	arour action aroure or Assembly (without breather tube)	1
294437	obou on earner model engines	
294473	Shaft and Lever Assembly—Throttle	1
	Valve-Needle Jet-Carburetor Pine-Fuel (Used only with Carb	1
	$= 2^{\mu}$ $\rightarrow 004$ (USEU UIII) WILD USTDUPATON NAM 004740 $= 0.2$ Adverse	1
		1
294628		3
		3
	No. 32791 Washer-Lock-Shakeproof (2)	1
	1	1
	More boord Screw-Machine, Rd, Hd 2.22 5/ "	1
	No. 66895 Insulator-Terminal Used on type Nos. 900589, 900618, 900672, 900745, 900746, 900872,	1
	$11990$ of type $N_{++}$ 000500 constants	7

‡ Included in Carburetor Overhaul Kit -- Part No. 294714.

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MASTER PART No.		SHIPP WEIG	HT
	NAME	Lbs.	Oz.
294652	Oil Slinger Gear and Bracket		e
294712	Body Assembly—Carburetor	1	·
	Note: No. 294717 Body Assembly-Carburetor	1	
	Used on type Nos. 900872, 900873, 900925, 900926, 900929, 900930,		
	900931, 900932, 900935, 900936, 900937, 900938, 900939, 900940,		
	900941, 900942, 900944, 900945, 900946, 900948, 900949, 900950,		
	900951, 900952, 900953, 900959, 900960, 900961, 900962, 900963,		
	900966, 900967, 900968, 900969, 900972, 900973, 900975, 900976.		
	900977, 900979, 900980, 900982, 900984, 900985, 900987, 900989.		
	900990, 900991, 900992, 900993, 900995, 900996, 907022, 907023.		
	907024, 907026, 907028, 907030, 907031, 907032, 907034, 907036.		
	907037, 907043, 907044, 907046, 907047, 907048, 907051, 907052,		
	907054, 907055, 907056, 907057, 907059, 907062, 907063.		
294713	Carburetor Assembly	1	:
	Note: No. 294716 Carburetor Assembly	1	;
	Used on type Nos. 900872, 900873, 900925, 900926, 900929, 900930.		
	900931, 900932, 900935, 900936, 900937, 900938, 900939, 900940		
	900941, 900942, 900944, 900945, 900946, 900948, 900949, 900950.		
	900951, 900952, 900953, 900959, 900960, 900961, 900962, 900963.		
	900966, 900967, 900968, 900969, 900972, 900973, 900975, 900976,		
	900977, 900979, 900980, 900982, 900984, 900985, 900987, 900989,		
P	900990, 900991, 900992, 900993, 900995, 900996, 907022, 907023,		
	907024, 907026, 907028, 907030, 907031, 907032, 907034, 907036,		
	907037, 907043, 907044, 907046, 907047, 907048, 907051, 907052,		
	907054, 907055, 907056, 907057, 907059, 907062, 907063.		
294714	Carburetor Overhaul Kit		4
294802	Cover and Filter-Air Cleaner		10
294817	Control Assembly-Speed		
<b>294842</b>	Wire-Ground		
294863	Cover and Filter—Air Cleaner		
294868	Cleaner Assembly—Air (with mounting stud)	-	1
294872	Cleaner Assembly—Air (with mounting stud)	1	
294874	Shaft and Lever Assembly—Choke	1	•
201011	Note: No SPACE Class and I and		2
	Note: No. 294655 Shaft and Lever Assembly-Choke		
	Used on type Nos. 900872, 900873, 900925, 900926, 900929, 900930,		
	900931, 900932, 900935, 900936, 900937, 900938, 900939, 900940,		
	900941, 900942, 900944, 900945, 900946, 900948, 900949, 900950,		
	900951, 900952, 900953, 900959, 900960, 900961, 900962, 900963,		
	900966, 900967, 900968, 900969, 900972, 900973, 900975, 900976, 900977, 900977, 900976		
	900977, 900979, 900980, 900982, 900984, 900985, 900987, 900989, 900990, 900991, 900992, 900993, 900995, 900996, 907022, 907023,		
	907024, 907026, 907028, 907030, 907031, 907032, 907034, 907036,		
	907037, 907043, 907044, 907046, 907047, 907048, 907051, 907052,		
	907054, 907055, 907056, 907057, 907059, 907062, 907063.		
	Uses: No. 260136 Spring-Choke Return		_
	No. 200105 Link Chake D		]
204020	No. 260137 Link—Choke Return		3
294930	Sector Assembly-Crown.		1
	Note: No. 294931 Sector Assembly—Crown Used on type Nos. 907032, 907054.		1
294946	Control Assembly-Speed (Used on engines with remote control)		

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## NATION-WIDE SERVICE ORGANIZATION

To provide prompt and efficient service on Briggs & Stratton engines, Central and Authorized Service Distributors are located in principal cities of the United States and Canada in addition to thousands of Registered Service Dealers located in almost every community.

Each Authorized Service Organization carries a stock of original Briggs & Stratton repair parts. Each is equipped with special factory service tools and factory-trained mechanics, assuring expert repair service on all Briggs & Stratton engines.

All Authorized Service Organizations are instructed by the factory to replace free of charge all parts found to be defective in either material or workmanship, according to the conditions of the Briggs & Stratton Warranty.

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All gratis work done under the warranty is the responsibility of the Authorized Service Organization until all the material involved and supporting facts are submitted to and approved by the factory. In a difference of opinion regarding a Service Organization's decision, their terms should be accepted and, either through them or direct, have all materials and supporting facts submitted to the factory for review. .

Genuine Briggs & Stratton service will assure continuous engine satisfaction. Our long experience in engine maintenance prompts us to urge that all service work be done by an authorized Service Organization. Mechanics unfamiliar with Briggs & Stratton engines, or without proper tools, should not be permitted to make major repairs.

Parts and repair work are F.O.B. any Authorized Briggs & Stratton Service Organization. The Central Service Distributor nearest you (see back page) will be glad to give you the name of our Engine Service Organization in your locality, or refer to the yellow classified advertising pages of your telephone directory.

### BRIGGS & STRATTON ENGINE WARRANTY BE SURE TO FILL IN AND MAIL WARRANTY REGISTRATION CARD WHICH ACCOMPANIED ENGINE AT TIME OF PURCHASE

**THE WARRANTY** — For Ninety Days from purchase date, Briggs & Stratton Corporation will replace for the original purchaser, FREE OF CHARGE, any part or parts found, upon examination at any factory Authorized Service Distributor or at our factory at Milwaukee, Wisconsin, or at any Authorized Service Distributor's place of business, to be defective under normal use and service, on account of defects in material or workmanship.

All transportation charges on part or parts submitted for replacement under this warranty must be borne by purchaser.

WHAT THIS WARRANTY DOES NOT INCLUDE — This warranty does not cover the free replacement of parts inoperative because of wear occasioned by use. It does not cover the labor cost of replacing parts, neither is it effective if the engine has been the subject of misuse, negligence, or accident, nor if it has been repaired or altered, outside of our Milwaukee Factory or at any factory-approved Service Station, in any way which, in our judgment, affects its condition or operation.

## 

When sending an engine, or engine parts, to a Briggs & Stratton Service Organization for service, at the same time always send by mail the following information:

Model Letter (or Number), Type Number, and Serial Number of the engine.

Date purchased.

Kind of equipment engine is used on.

Name or trademark of manufacturer.

Name and address of dealer from whom purchased.

Approximate number of hours engine has run since equipment was bought.

Also, give complete report of trouble experienced and special servicing instructions.

The above information is necessary to insure prompt and proper service.

## AUTHORIZED SERVICE ORGANIZATION

There is a member of the Briggs & Stratton Service Organization in your neighborhood who is fully qualified to take care of your service needs. Refer to the yellow pages of your telephone directory. If none are listed write to the nearest Central Distributor listed below, they will be glad to supply you with name and address.

STATE	CITY	NAME	LOCATION
Alabama	Birmingham 3	Birmingham Electric Battery Co	Ave. B at 23rd St.
Arizona	Phoenix	Motor Supply Co	402-414 N. Central Ave.
Arizona	Tucson	Motor Supply Co	
California	Burlingame	Frank Edwards Co	1541 Adrian Road
California	Los Angeles 15	Electric Equipment Co	1611 S. Hope St.
Colorado	_Denver 1	Spitzer Electric Company	43 W. 9th Ave.
Connecticut	Hartford 3	The Durham Co., Inc	409 Ann St.
Florida	Jacksonville 1	Spencer Electric, Inc	40 W. Beaver St.
Florida	_Miami 42	Electrical Equipment Co	1415 N.W. 21st Terrace
Florida	_Tampa 1	Spencer Auto Electric, Inc	607-11 E. Cass St.
Georgia	Atlanta 3	Auto Electric & Magneto Co	
Illinois	Chicago 16	Mid-States Auto Electric Co	1905 S. Michigan Ave.
Indiana	_Indianapolis	Gulling Auto Electric Inc	
owa	Des Moines 9	Magneto Carburetor & Electric Co., Inc	1308 Grand Ave.
Kentucky	_Louisville 2	Central Service Sales Div	737 S. 3rd St.
Louisiana	_New Orleans 1	A. C. Suhren Co	8300 Earhart Blvd.
Louisiana	Shreveport	Chain Battery & Automotive Supply, Inc	Spring at Fannin St.
Massachusetts	_Boston 64	W. J. Connell Co	210 Needham St.
Michigan	_Detroit 38	Auto Electric & Service Corporation	15550 Woodrow Wilson Av
Minnesota	_Minneapolis 16	Reinhard Brothers Co., Inc	4301 Highway No. 7
Missouri		The E. S. Cowie Electric Co	1819 Wyandotte St
Missouri	St. Louis 3	Medart Auto Electric Co., Inc	3134 Washington Blvd
Montana	_Billings	Original Equipment, Inc	905 Second Ave. No.
Nebraska	_Omaha 2	Carl A. Anderson, Inc	16th and Iones St.
New Mexico	Albuquerque	Spitzer Electrical Co. of New Mexico	3rd and Mountain Rd.
New York	_Buffalo 14	The Battery & Starter Co., Inc	2505 Main St.
New York	_New York 19	The Durham Co., Inc	606 W. 49th St.
New York	Syracuse 6	F. A. Crossman, Inc	Tarbell Road
North Carolina	Charlotte 1	Automotive Electric Associates, Inc	306-14 N. Graham St.
Ohio	_Columbus	Gardner, Inc	1147 Chespeak Ave.
Oklahoma	_Oklahoma City 2	American Electric Ignition Co	124 N.W. 8th St.
Oregon	_Portland 9	Tracey & Co., Inc	N. W. 10th and Glisan
Pennsylvania	Philadelphia	_Auto Equipment & Service Co., Inc	12th and Glenwood
Pennsylvania	_Pittsburgh 24	Pitt Auto Electric Company	5135 Banm Bivd
Tennessee	_Knoxville 7	R. T. Clapp Company	2016 Magnolia Ave N F
Fennessee	_Memphis 4	Automotive Electric Service Co	982 Linden Ave
Texas	Amarillo	Beard & Stone Electric Company, Inc	700 E 10th St
Texas	_Dallas 1	Beard & Stone Electric Company, Inc.	3909 Live Oak St
Гexas	_El Paso	Motor Supply Co	308 Chibushus St
Гexas	_Houston 1	Beard & Stone Electric Company, Inc	5815 Gulf Freeway
Texas	_San Antonio 6	S. X. Callahan	425 N Flores St
Utah	Salt Lake City 13	Frank Edwards Co	551 So State St
Virginia	_Richmond 21	Richmond Battery & Ignition Co	2912 W Leich St
Washington	Seattle 4	Charles Stewart, Inc	1741 First Ave South
Washington	_Spokane	Sunset Electric Co	N. 703 Division St
Wisconsin	Milwaukee 2	Wisconsin Magneto Co.	918 N Broadway
		DOMINION OF CANADA	
British Columbia_	Vancouver	Auto Electric Service (Pacific) Ltd	1025 Howe S-
Manitoba	_Winnipeg	Auto Electric Service (Western) Ltd	170 Fort St
<u></u>	Ta-a-a- 5	Auto Electric Service Company, Limited	

## BRIGGS & STRATTON CORP., Milwaukee 1, Wis., U. S. A.

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